

**Dr. Babasaheb Ambedkar Technological University, Lonere**

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Dr. Babasaheb Ambedkar Technological University (Established as University of Technology in  
the State of Maharashtra)

(Under Maharashtra Act No. XXIX of 2014)

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# **CURRICULUM**

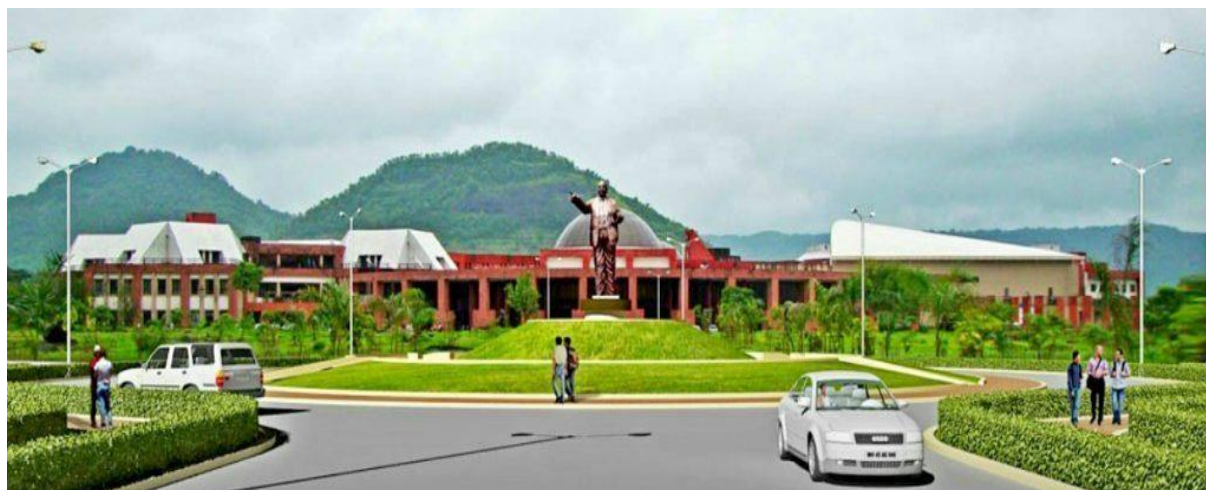
## **UNDER GRADUATE PROGRAMME**

### **B.TECH**

**2<sup>nd</sup> year PRODUCTION ENGINEERING**

**ACADEMIC YEAR**

**2024-2025 (AFFILIATED INSTITUTES)**



**Abbreviations**

*BSC: Basic Science Course*

*ESC: Engineering Science Course*

*PCC: Professional Core Course*

*PEC: Professional Elective Course*

*OEC: Open Elective Course*

*HSSMC: Humanities and Social Science including Management Courses*

*PROJ: Project work, seminar and internship in industry or elsewhere*

**Course Structure for Semester III  
B.Tech in Production Engineering  
(2022-23)**

<b>Semester III</b>										
<b>Course Category</b>	<b>Course Code</b>	<b>Course Title</b>	<b>Teaching Scheme</b>			<b>Evaluation Scheme</b>				<b>Credit</b>
			<b>L</b>	<b>T</b>	<b>P</b>	<b>CA</b>	<b>MSE</b>	<b>ESE</b>	<b>Total</b>	
BSC7	BTBS301	Engineering Mathematics – III	3	1	-	20	20	60	100	4
PCC 1	BTMC302	Fluid Mechanics	3	1	-	20	20	60	100	4
PCC 2	BTAC303	Engineering Thermodynamics and heat transfer	3	1	--	20	20	60	100	4
ESC10	BTMES304	Materials Science and Metallurgy	3	1	-	20	20	60	100	4
PCC3	BTMCL305	Machine Drawing and CAD Lab	-	-	4	60	-	40	100	2
PCC4	BTPCL306	Production Engineering Lab I	-	-	6	60	-	40	100	3
<b>HSSMA</b>	<b>BTHM 307</b>	<b>Constitution of India</b>	<b>2</b>				<b>20</b>	<b>20</b>		<b>Audit</b>
PROJ-2	BTES209P (IT – 1)	IT – 1 Evaluation	-	-	-	-	-	100	100	1
<b>Total</b>			<b>14</b>	<b>4</b>	<b>10</b>	<b>200</b>	<b>100</b>	<b>440</b>	<b>700</b>	<b>22</b>

**Semester IV**

**Course Structure for Semester IV  
B.Tech in Production Engineering  
(2022-23)**

## Dr. Babasaheb Ambedkar Technological University, Lonere

Course Category	Course Code	Course Title	Teaching Scheme			Evaluation Scheme				Credit
			L	T	P	CA	MSE	ESE	Total	
PCC 5	BTPC401	Casting & Moulding Technology	3	1	-	20	20	60	100	4
PCC 6	BTPC402	Theory of Machines	3	1	-	20	20	60	100	4
<b>HSSMC3</b>	<b>BTHM403</b>	<b>UHV II</b>	<b>3</b>	<b>0</b>	<b>-</b>	<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>	<b>3</b>
ESC11	BTMES404	Strength of Materials	3	1	-	20	20	60	100	4
PEC 1	BTMPE405	Elective-I	3	-	-	20	20	60	100	3
PCC7	BTPCL406	Production Engineering Lab II	-	-	4	60	-	40	100	2
PROJ-3	BTPI407 (IT – 2)	Field Training / Industrial Training (minimum of 4 weeks which can be completed partially in third semester and fourth semester or in at one time).	-	-	-	-	-	-	-	Credits to be evaluated in V Sem.
<b>Total</b>			<b>15</b>	<b>3</b>	<b>6</b>	<b>220</b>	<b>100</b>	<b>380</b>	<b>700</b>	<b>21</b>

### Elective I

Sr. No.	Course code	Course Name
1	BTMPE405A	Numerical Methods in Mechanical Engineering
2	BTMPE405B	Sheet Metal Engineering
3	BTMPE405C	Fluid Machinery

### Semester III Engineering Mathematics-III

BTBS301	BSC 7	Engineering Mathematics-III	3-1-0	4 Credits
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Teaching Scheme:	Examination Scheme:
Lecture: 3 hrs/week Tutorial: 1hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks

	End Semester Exam: 60 Marks (Duration 03 hrs)
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	
CO2	
CO3	
CO4	
CO5	
CO6	
CO7	
CO8	

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1												
CO2												
CO3												
CO4												
CO5												
CO6												
CO7												
CO8												

**Course Contents:**

**Unit 1: Laplace Transform**

Definition – conditions for existence ; Transforms of elementary functions ; Properties of Laplace transforms - Linearity property, first shifting property, second shifting property, transforms of functions multiplied by  $t^n$ , scale change property, transforms of functions divided by  $t$ , transforms of integral of functions, transforms of derivatives ; Evaluation of integrals by using Laplace transform ; Transforms of some special functions- periodic function, Heaviside-unit step function, Dirac delta function.

**[09 Hours]**

**Unit 2: Inverse Laplace Transform**

Introductory remarks ; Inverse transforms of some elementary functions ; General methods of finding inverse transforms ; Partial fraction method and Convolution Theorem for finding inverse Laplace transforms ; Applications to find the solutions of linear differential equations and simultaneous linear differential equations with constant coefficients.

**[09 Hours]**

**Unit 3: Fourier Transform**

Definitions – integral transforms ; Fourier integral theorem (without proof) ; Fourier sine and cosine integrals ; Complex form of Fourier integrals ; Fourier sine and cosine transforms ; Properties of Fourier transforms ; Parseval's identity for Fourier Transforms.

**[09 Hours]**

**Unit 4: Partial Differential Equations and Their Applications**

Formation of Partial differential equations by eliminating arbitrary constants and functions; Equations solvable by direct integration; Linear equations of first order (Lagrange's linear equations); Method of separation of variables – applications to find solutions of one dimensional heat flow equation  $\left(\frac{\partial u}{\partial t} = c^2 \frac{\partial^2 u}{\partial x^2}\right)$ , and one dimensional wave equation (i.e.  $\frac{\partial^2 y}{\partial t^2} = c^2 \frac{\partial^2 y}{\partial x^2}$ ).

**[09 Hours]**

**Unit 5: Functions of Complex Variables**

Analytic functions; Cauchy- Riemann equations in Cartesian and polar forms; Harmonic functions in Cartesian form; Cauchy's integral theorem; Cauchy's integral formula; Residues; Cauchy's residue theorem (All theorems without proofs).

**[09 Hours]**

**Text Books**

1. Higher Engineering Mathematics by B. S. Grewal, Khanna Publishers, New Delhi.
2. Higher Engineering Mathematics by H. K. Das and Er. Rajnish Verma, S. Chand & CO. Pvt. Ltd., New Delhi.
3. A course in Engineering Mathematics (Vol III) by Dr. B. B. Singh, Synergy Knowledgeware, Mumbai.
4. Higher Engineering Mathematics by B. V. Ramana, Tata McGraw-Hill Publications, New Delhi.

**Reference Books**

1. Advanced Engineering Mathematics by Erwin Kreyszig, John Wiley & Sons, New York.
2. A Text Book of Engineering Mathematics by Peter O' Neil, Thomson Asia Pte Ltd. , Singapore.
3. Advanced Engineering Mathematics by C. R. Wylie & L. C. Barrett, Tata McGraw-Hill Publishing Company Ltd., New Delhi.
4. Integral Transforms and their Engineering Applications by Dr. B. B. Singh, Synergy Knowledgeware, Mumbai.
5. Integral Transforms by I. N. Sneddon, Tata McGraw-Hill, New York.

**General Instructions:**

1. The tutorial classes in Engineering Mathematics-III are to be conducted batchwise. Each class should be divided into three batches for the purpose.

## Dr. Babasaheb Ambedkar Technological University, Lonere

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2. The internal assessment of the students for 20 marks will be done based on assignments, surprise tests, quizzes, innovative approach to problem solving and percentage attendance.
3. The minimum number of assignments should be eight covering all topics.

### Fluid Mechanics

BTMC302	PCC 1	Fluid Mechanics	3-1-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
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Lecture: 3 hrs./week Tutorial: 1 hr./week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs.)
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

Course Outcomes	Content	Level
CO1	Explain basic properties of fluid, fluid statics, kinematics and dynamics.	Understanding
CO2	Identify various types of flow, flow patterns and their significance.	Understanding
CO3	Explain concepts of flow through pipes, boundary layer theory, forces on immersed bodies and dimensionless parameters.	Understanding
CO4	Derive various equations in fluid mechanics such as Euler's, Bernoulli's, Momentum, Continuity etc.	Apply
CO5	Solve the problems related to properties of fluid, fluid kinematics, fluid dynamics, laminar flow, pipe flow, dimensional analysis, boundary layer theory, and forces on immersed bodies.	Apply

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	1	2	3	4	5	6	7	8	9	10	11	12
CO1	2											
CO2	2											
CO3	2											
CO4	2											
CO5	3	2										

**Course Contents:**

**Unit 1: Fluid Properties and Fluid Statics:**

[07

**Hours]**

- A) **Fluid Properties:** Definition of fluid, Fluid as a continuum, Properties of fluid, Viscosity, Types of fluid, Compressibility, Surface tension, Capillarity and vapor pressure.
- B) **Fluid Statics:** Pascal's law, Hydrostatic law of pressure, Total Pressure, Centre of Pressure, Buoyancy, Meta center, Condition of Equilibrium of floating and submerged bodies (No Numerical Treatment on fluid Statics)

**Unit 2: Fluid Kinematics and Dynamics**

**[07 Hours]**

- A) **Fluid Kinematics:** Eulerian and Lagrangian approach of fluid flow, Types of flow, Definition of steady, Unsteady, Uniform, Non uniform, Laminar, Turbulent, Compressible, incompressible, rotational, Irrotational flow, 1D-2D flows, Stream line, Streak line, Path line, concept of Velocity, potential & stream function flow net (no numerical treatment), Continuity



equation for steady, Unsteady, Uniform, non-uniform, Compressible, incompressible.

- B) **Fluid Dynamics:** Euler's equation, Bernoulli's equation along a streamline for incompressible flow, Practical applications of Bernoulli's equation - Pitot tube, Venturi meter, Orifice meter

### Unit 3: Laminar Flow and Turbulent Flow

[07 Hours]

- A) **Laminar Flow:** Introduction to flow of viscous fluid through circular pipes, two parallel plates derivation and numerical.
- B) **Turbulent Flow:** Major and minor losses. Loss of energy due to friction (Darcy's and Chezy's equation). Minor energy losses in transition, expansion and contraction. Concept of HGL and TEL, flow through syphon, flow through pipes in series or compound pipes, equivalent pipe, parallel pipes, branched pipes, Power transmission through pipes. Moody's Diagram.

### Unit 4: Forces on Immersed Bodies and Boundary Layer Theory

[07 Hours]

- A) **Forces on Immersed Bodies:** Lift and Drag, Drag on a flat plate and on aerofoil. Types of drags, Development of lift. (Magnus effect) stalling condition of aerofoil.
- B) **Boundary Layer Theory:** Boundary layer thickness, its characteristics, laminar and turbulent boundary layers, separation, boundary layer control.

### Unit 5: Dimensional analysis

[07Hours]

Introduction to dimensional analysis, dimensional homogeneity, methods of dimensional analysis- Rayleigh's method, Buckingham's  $\pi$ -theorem, dimensionless numbers. (No numerical treatment)

#### Text Books:

- 1) P. N. Modi, S. M. Seth, "Fluid Mechanics and Hydraulic Machinery", Standard Book House, 10<sup>th</sup> edition, 1991.
- 2) Robert W. Fox, Alan T. McDonald, "Introduction to Fluid Mechanics", John Wiley and Sons, 5<sup>th</sup> edition.
- 3) Fluid mechanics and Hydraulic machines, Dr. R. K. Bansal, Laxmi Publication, Delhi, 2005

#### References Books:

- 1) V. L. Streeter, K. W. Bedford and E. B. Wylie, "Fluid Dynamics", Tata McGraw-Hill, 9<sup>th</sup> edition, 1998.
- 2) S. K. Som, G. Biswas, "Introduction to Fluid Mechanics and Fluid Machines", Tata McGrawHill, 2<sup>nd</sup> edition, 2003

## Engineering Thermodynamics & Heat Transfer

BTAC303	Thermodynamics & Heat Transfer	PCC 2	3L-1T-0P	4 Credits
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<b>Teaching Scheme:</b> Lecture: 3 hrs/week Tutorial: 1 hrs/week	<b>Examination Scheme:</b> Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)
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### Course Contents:

#### **Unit 1: Elementary Thermodynamics[08 Hours]**

Basics of Thermodynamics, Ideal gas Laws, First Law of Thermodynamics, Steady Flow Energy Equation, Carnot Cycle, reverse Carnot Cycle, Second Law of Thermodynamics, Concept of refrigeration, Heat Pump and Heat Engine.

#### **Unit 2: Vapor Power Cycles[08 Hours]**

Vapour power cycles Steam Generation and its properties, Measurement of dryness fraction, Carnot Cycle, Application of Gas laws to vapour processes. Ideal Rankine Cycle, Calculation of Thermal Efficiency, Specific Steam Consumption, Work ratio.

Steam Turbines: Types, construction, working, compounding, velocity diagram, & diagram efficiency (No numerical).

#### **Unit 3: Fuels and Fundamentals of Combustion[08 Hours]**

Solid, Liquid and gaseous fuels, Combustion equations, analysis of product of combustion, gravimetric and volumetric analysis, theoretical air, excess air and exhaust gas produced.

#### **Unit 4: I. C. Engines[08 Hours]**

Air standard Otto, Diesel cycles( Elementary Numerical treatment), classifications of ICE and systems of I.C. engines such as fuel supply system for SI & CI engines, ignition system, cooling system, lubrication system, Performance of IC Engine –Indicated power, Brake power, Thermal efficiency, Specific fuel consumption(Elementary Numerical).

**Unit 5: Heat Transfer[08 Hours]**

**Introduction and Basic Concepts of Conduction:** Application areas of heat transfer in manufacturing and machine tools, Modes and Laws of heat transfer, thermal conductivity, thermal diffusivity, Heat conduction in plane wall, composite slab, composite cylinder, composite sphere, electrical analogy, concept of thermal resistance, overall heat transfer coefficient, conduction, critical radius of insulation for cylinders and spheres, economic thickness of insulation. (Elementary numerical)

**Fundamentals of convection:** Concept Laminar and turbulent flow, Reynold Number, Prandlt number, Grashoff number, Nusselt Number. Mechanism of natural and forced convection, local and average heat transfer coefficient, concept of velocity & thermal boundary layers.

**Fundamentals of Radiation:** Fundamental concepts of radiation, different laws of radiation, Concept of: shape factor, radiation between two black and diffuse gray surfaces and radiation shields. (No numerical)

**Texts:**

1. R.K. Rajput, “Thermal Engineering”, Laxmi Publications.
2. R. S. Khurmi and Gupta, “Thermal Engineering”, S. Chand Publication.

**References:**

1. S.P. Sukhatme, “Heat Transfer”, Orient Longman.
2. Y.A. Cengel, “Thermodynamics – an Engineering approach” Tata McGraw Hill.
3. Eastop, A. Mc’conkey, “Applied Thermodynamics”, Pearson Publishers.
4. Holman J.P., “Heat Transfer”, Tata McGraw Hill.

## Material Science and Metallurgy

BTMES304	ESC10	Materials Science and Metallurgy	3-1-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Study various crystal structures of materials
CO2	Understand mechanical properties of materials and calculations of same using appropriate equations
CO3	Evaluate phase diagrams of various materials
CO4	Suggest appropriate heat treatment process for a given application
CO5	Prepare samples of different materials for metallography
CO6	Recommend appropriate NDT technique for a given application

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	2	1									
CO2	3	2	2	3	2							
CO3	2	1	2	1	1							
CO4	1	2	2	1	2	1	2	1	1	1		
CO5	1	1	1	3	2		1		1			
CO6	1	1	2	2	2	1	2		1	1		

**Course Contents:**

#### Unit 1: Fundamentals

##### a) Structure of Materials [15 Hours]

Crystal structures, indexing of lattice planes, Indexing of lattice directions, Imperfections in

crystals-point defects, line defects, surface and bulk defects, Mechanism of plastic deformation, deformation of single crystal by slip, plastic deformation of polycrystalline materials.

**b) Mechanical Properties and their Testing**

Tensile test, engineering stress-strain curve, true stress-strain curve, types of stress-strain curves, compression test, bend test, torsion test, formability, hardness testing, different hardness tests-Vickers, Rockwell, Brinell, Impact test, fatigue test, creep test.

**Unit 2: Equilibrium Diagrams [09 Hours]**

Definitions of terms, rules of solid-solubility, Gibb's phase rule, solidification of a pure metal, plotting of equilibrium diagrams, lever rule, Iron-iron carbide equilibrium diagram, critical temperatures, solidification and microstructure of slowly cooled steels, non-equilibrium cooling of steels, property variation with microstructures, classification and application of steels, specification of steels, transformation products of austenite, TTT diagram, critical cooling rate, CCT diagram.

**Unit 3: Heat Treatment [07 Hours]**

Heat treatment of steels, cooling media, annealing processes, normalizing, hardening, tempering, quenching and hardenability, surface hardening processes-nitriding, carbo-nitriding, flame hardening, induction hardening.

**Unit 4: Metallography [08 Hours]**

Microscopy, specimen preparation, polishing abrasives and cloths, specimen mounting, electrolytic polishing, etching procedure and reagents, electrolytic etching, optical metallurgical microscope, macroscopy, sulphur printing, flow line observations, examination of fractures, spark test, electron microscope.

**Unit 5: Strengthening Mechanisms and Non-destructive Testing [08 Hours]**

Refinement of grain size, cold working/strain hardening, solid solution strengthening, dispersion strengthening, Precipitation hardening. Magnetic particle inspection, dye Penetrant inspection, ultrasonic inspection, radiography, eddy current testing, acoustic emission inspection.

**Texts:**

1. V. D.Kodgire, S.V.Kodgire, "Material Science and Metallurgy for Engineers", Everest Publishing House, Pune, 24<sup>th</sup>edition, 2008.
2. W. D.Callister, "Materials Science and Engineering: An Introduction", John Wiley and Sons, 5<sup>th</sup>edition,2001.
3. V.Raghvan, "Material Science Engineering", Prentice Hall of India Ltd., 1992.

**References:**

1. V. B.John, "Introduction to Engineering Materials", ELBS, 6<sup>th</sup>edition, 2001.
2. G. F.Carter, D. E.Paul, "Materials Science and Engineering", ASM International, 3<sup>rd</sup> edition, 2000.
3. T. E.Reed-Hill, R.Abbaschian, "Physical Metallurgy Principles", Thomson, 3<sup>rd</sup>edition

### Machine Drawing and Computer Aided Drafting Lab

BTMCL305	PCC3	Machine Drawing and Computer-aided Drafting Lab	0-0-4	2 Credits
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 4 hrs/batch	Continuous Assessment: 60 Marks External Exam: 40 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Draw Conventional representation of standard machine components, welds, material etc.
CO2	Draw sectional view of a given machine component.
CO3	Develop Assemble view from details of given component i.e. valve, pump, machine tool part, etc.
CO4	Combine details of given machine component and draw assembled view.
CO5	Use various Auto-Cad commands to draw orthographic projection
CO6	Draw sectional view from pictorial view of given machine component using Auto-Cad

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	1		1				1			
CO2	2	1	1		1				1			1
CO3	3	1	1		1				2	1		2
CO4	3	1	1		1				2	1		1
CO5	2	1	1		2				2	2		1
CO6	1	1	1		1				1	1		1

#### Course Contents:

##### Unit 1: Sectional Views [04 Hours]

Full section, half section, partial section, off-set section, revolved sections, removed sections, auxiliary section, guidelines for hatching, examples on all above types of sections of machine elements.

**Unit 2: Study of Machine Elements [04 Hours]**

Study of simple machine elements and components such as screwed fasteners, shaft couplings, pipe joints, riveted and welded joints, bearings, gears, etc.

**Unit 3: Interpenetration of Surfaces (Emphasis on Applied Cases)[04 Hours]**

Line or curve of intersection of two penetrating cylinders, Cone and cylinder, prism and a cylinder, cone and prism, Forged ends, etc.

**Unit 4: Drawing of Assembly and Details [04 Hours]**

Part drawing of standard machine components such as valves, components of various machine tools, pumps, shaft couplings, joints, pipe fittings, engine parts, etc.

**Production Drawing and Reading Blue Prints [04 Hours]**

Types of production drawings, size, shape and description; limits, fits and tolerances, surface roughness and surface roughness symbols, reading the blue prints.

**Unit 5: Computer Aided Drafting [04 Hours]**

Introduction to Computer Aided Design and Drafting, Advantages of CADD, study of preliminary AutoCAD commands like drawing, dimensioning, viewing commands. Drawing 3D views in AutoCAD, Introduction to AutoLISP programming.

**List of Practical's/ Experiments/ Assignments (minimum six assignments should be completed)**

1. One full imperial drawing sheet consisting the drawing/sketches of representation of standard components, symbols of pipe joints, weld joints, rivet joint etc., surface finish symbols and grades, limit, fit and tolerance sketches.
2. Two full imperial drawing sheets, one consisting of assembly and the other consisting of details of any one standard component such as valves, components of various machine tools, pumps, joints, engine parts, etc.
3. Two assignment of AutoCAD: Orthographic Projections of any one simple machine component such as bracket, Bearing Housing or Cast component for Engineers such as connecting rod, Piston, etc.; with dimensioning and detailing of three views of components.
4. 3-D model at least one simple machine component.

**Texts:**

1. N. D. Bhatt, "Engineering Drawing", Charotar Publishing House, Anand, India.
2. N. D. Bhatt, "Machine Drawing", Charotar Publishing House, Anand, India.
3. Ajeet Sing, "Working with AutoCAD 2000", Tata McGraw Hill, New Delhi.
4. George Omura, "ABC of AutoLISP", BPB Publications, New Delhi.

**References:**

1. Narayana, Kannaiah, Reddy, "Machine Drawing", New Age International Publishers.
2. AutoCAD and AutoLISP manuals from Autodesk Corp. U.S.A.
3. ISCode: SP46-1988, Standard Drawing Practices for Engineering Institutes.

### **Production Engineering Lab I**

BTPCL306	PCC4	<b>Production Engineering Lab I</b>	0-0-6	3Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 6hrs/batch	Continuous Assessment: 60 Marks External Exam: 40 Marks

#### **List of Practical's/ Experiments/ Assignments (Any 4 from Group-A, Any 3 from Group-B and Any 3 from Group-C)**

##### **Group-A (Fluid Mechanics)**

1. Flow visualization technique: characteristics of laminar and turbulent flow patterns using Helleshaw Apparatus.
2. Verification of Bernoulli's theorem
3. Determination of Critical Reynolds number using Reynolds Apparatus
4. Determination of pressure drop in pipes of various cross-sections
5. Determination of pressure drops in pipes of various pipe fittings etc.
6. Viscosity measurement using viscometer(at least one type)
7. Verification of momentum equation using impact of jet apparatus
8. Determination of metacentric height of a floating body
9. Calibration of a selected flow measuring device and Bourdon pressure gauge
10. Gauge and differential pressure measurements using various types of manometers, Bourdon type pressure gauge.
11. Demonstration of measurement using these instruments Lab.
12. Experiment to study hydraulic jump.

##### **Group-B (Material Science and Metallurgy Lab)**

1. Brinell Hardness Test
2. Rockwell Hardness test
3. Erichson Cupping Test



4. Magnaflux Test
5. Dye Penetrant Test
6. Specimen Preparation for Microscopy
7. Sulphur Print Test
8. Spark Test
9. Study and drawing of microstructures of plain carbon steels of varying carbon percentage
10. Study and drawing of microstructures of heat treated steels
11. Jominy End Quench Test
12. Study and drawing of microstructures of cast irons
13. Study and drawing of microstructures of non-ferrous alloys
14. Hardening of steels of varying carbon percentage

**Group-C (Thermal Engineering Lab)**

1. Determination of dryness fraction of steam.
2. Trial on bomb calorimeter.
3. Study of MPFI and Bosh fuel injection pump
4. Study of High Pressure Boilers.
5. Test on Diesel/Petrol engine to determine BP, bsfc, Brake thermal efficiency.
6. Trial on reciprocating air compressor.
7. Determination of thermal conductivity of insulating material.
8. Test on parallel & counter flow heat exchanger.
9. Determination of Emissivity of a Test Plate.

**CONSTITUTION OF INDIA**

BTHM307	HSS MA	Constitution of India	2-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Credits: - 2	Internal Assessment: 20 Marks Mid Term Test: 20 Marks End Semester Exam: Audit

**Course Objective:**

- To acquaint the students with legacies of constitutional development in India and help them to understand the most diversified legal document of India and philosophy behind it.
- To make students aware of the theoretical and functional aspects of the Indian Parliamentary System.
- To channelize students' thinking towards basic understanding of the legal concepts and its implications for engineers.
- To acquaint students with latest intellectual property rights and innovation environment with related regulatory framework.
- To make students learn about role of engineering in business organizations and e-governance.

**Course Outcomes:** At the end of the course, students will be able to:

<b>CO1</b>	Identify and explore the basic features and modalities about Indian constitution.
<b>CO2</b>	Differentiate and relate the functioning of Indian parliamentary system at the center and state level.
<b>CO3</b>	Differentiate different aspects of Indian Legal System and its related bodies.
<b>CO4</b>	Discover and apply different laws and regulations related to engineering practices.
<b>CO5</b>	Correlate role of engineers with different organizations and governance models

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
<b>CO1</b>										2		1
<b>CO2</b>												
<b>CO3</b>												
<b>CO4</b>												
<b>CO5</b>												

**Pedagogy:** Lecture, Problem based learning, Group discussions, Visual media, Films, Documentaries, Debate forums.

**Module 1--Introduction and Basic Information about Indian Constitution**

Meaning of the constitution law and constitutionalism, Historical Background of the Constituent Assembly, Government of India Act of 1935 and Indian Independence Act of 1947, Enforcement of the Constitution, Indian Constitution and its Salient Features, The Preamble of the Constitution, Fundamental Rights, Fundamental Duties, Directive Principles of State Policy, Parliamentary System, Federal System, Centre-State Relations, Amendment of the Constitutional Powers and Procedure, The historical perspectives of the constitutional amendments in India, Emergency Provisions: National Emergency, President Rule, Financial Emergency, and Local Self Government – Constitutional Scheme in India

**Module 2-Union Executive and State Executive:**

Powers of Indian Parliament Functions of Rajya Sabha, Functions of Lok Sabha, Powers and Functions of the President, Comparison of powers of Indian President with the United States, Powers and Functions of the Prime Minister, Judiciary – The Independence of the Supreme Court, Appointment of Judges, Judicial Review, Public Interest Litigation, Judicial Activism, LokPal, Lok Ayukta, The Lokpal and Lok ayuktas Act 2013, State Executives – Powers and Functions of the Governor, Powers and Functions of the Chief Minister, Functions of State Cabinet, Functions of State Legislature, Functions of High Court and Subordinate Courts.

**Module 3- Introduction and Basic Information about Legal System:**

The Legal System: Sources of Law and the Court Structure: Enacted law -Acts of Parliament are of primary legislation, Common Law or Case law, Principles taken from decisions of judges constitute binding legal rules. The Court System in India and Foreign Courtiers (District Court, District Consumer Forum, Tribunals, High Courts, Supreme Court). Arbitration: As an alternative to resolving disputes in the normal courts, parties who are in dispute can agree that this will instead be referred to arbitration. Contract law, Tort, Law at workplace.

**Module 4-Intellectual Property Laws and Regulation to Information:**

Intellectual Property Laws- Introduction, Legal Aspects of Patents, Filing of Patent Applications, Rights from Patents, Infringement of Patents, Copyright and its Ownership, Infringement of Copyright, Civil Remedies for Infringement, Regulation to Information-Introduction, Right to Information Act, 2005, Information Technology Act, 2000, Electronic Governance, Secure Electronic Records and Digital Signatures, Digital Signature Certificates, Cyber Regulations Appellate Tribunal, Offences, Limitations of the Information Technology Act.

**Module 5 -Business Organizations and E-Governance:**

Sole Traders, Partnerships: Companies: The Company's Act: Introduction, Formation of a Company, Memorandum of Association, Articles of Association, Prospectus, Shares, Directors, General Meetings and Proceedings, Auditor, Winding up. E-Governance and role of engineers in E-Governance, Need for reformed engineering serving at the Union and State level, Role of I.T. professionals in Judiciary, Problem of Alienation and Secessionism in few states creating hurdles in Industrial development.

### **Suggested Readings:**

- Brij Kishore Sharma: Introduction to the Indian Constitution, PHI, New Delhi, latest edition.
- Granville Austin: The Indian Constitution: Cornerstone of a Nation. 1966, Oxford Clarendon Press.
- Subhash C. Kashyap: Our Constitution: An Introduction to India's Constitution and Constitutional Law, NBT, 2018.
- PM Bakshi: The Constitution of India, Latest Edition, Universal Law Publishing.
- V.K. Ahuja: Law Relating to Intellectual Property Rights (2007)
- Suresh T. Viswanathan: The Indian Cyber Laws, Bharat Law House, New Delhi-88
- P. Narayan: Intellectual Property Law, Eastern Law House, New Delhi
- Prabudh Ganguli: Gearing up for Patents: The Indian Scenario, Orient Longman.
- BL Wadehra: Patents, Trademarks, Designs and Geographical Indications. Universal Law Publishing - LexisNexis.
- Intellectual Property Rights: Law and Practice, Module III by ICSI (only relevant sections)
- Executive programme study material Company Law, Module II, by ICSI (The Institute of Companies Secretaries of India) (Only relevant sections i.e., Study 1, 4 and 36). <https://www.icsi.edu/media/webmodules/publications/Company%20Law.pdf>
- Handbook on e-Governance Project Lifecycle, Department of Electronics & Information Technology, Government of India, <https://www.meity.gov.in/writereaddata/files/e-Governance-Project-Lifecycle-Participant-Handbook-5Day-CourseV1-20412.pdf>
- Companies Act, 2013 Key highlights and analysis by PWC. <https://www.pwc.in/assets/pdfs/publications/2013/companies-act-2013-key-highlights-and-analysis.pdf>

### **Referred Case Studies:**

- Keshavanand Bharati V. State of Kerala, AIR 1973 SC 1461.
- Maneka Gandhi V. Union of India AIR, 1978 SC 597.
- S.R. Bammai V. Union of India, AIR 1994 SC 1918.
- Kuldip Nayyar V. Union of India, AIR 2006 SC 312.
- A.D.M. Jabalpur V. Shivkant Shakla, AIR 1976 SC 1207.
- Remshwar Prasad V. Union of India, AIR 2006 SC 980.
- Keshav Singh in re, AIR 1965 SC 745.
- Union of India V. Talsiram, AIR 1985 SC 1416.
- Atiabari Tea Estate Co. V. State of Assam, AIR 1961 SC 232.
- SBP & Co. Vs. Patel Engg. Ltd. 2005 (8) SCC 618.
- Krishna Bhagya Jala Nigam Ltd. Vs. G. Arisandra Reddy (2007) 2 SCC 720.

- Oil & Natural Gas Corporation Vs. Saw Pipes Ltd. 2003 (4) SCALE 92 – 185.

**\*\* (Other relevant case studies can be consulted by the teacher as**

**per the topic). Prescribed Legislations:**

1. Information Technology Act, 2000 with latest amendments.
2. RTI Act 2005 with latest amendments.
3. Information Technology Rules, 2000
4. Cyber Regulation Appellate Tribunal Rules, 2000

**Suggested aid for Students and Pedagogic purpose**

- RSTV debates on corporate law, IPR and patent issues
- NPTEL lectures on IPR and patent rights

**Episodes of 10 -part mini TV series “Samvidhan: The Making of Constitution of India” by RSTV.**

### **IT – 1 Evaluation**

BTES209P (IT – 1)	Internship – 1 Evaluation	PROJ-1	OL-OT-OP	1 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: --	Continuous Assessment: -- Mid Semester Exam: -- End Semester Exam: 100 Marks

**Semester-IV**

**Casting and Moulding Technology**

BTPC401	PCC 5	Casting and Moulding Technology	3-1-0	4Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Objectives:** To make students aware of different casting and moulding processes, foundry practices to design casting for different components.

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Classify different casting processes, advantages and limitations.
CO2	Identify various patterns and sand moulding processes.
CO3	Outline special casting processes, their advantages and limitations.
CO4	Select pouring and feeding methods of casting.
CO5	Design gating and risering system of casting.
CO6	Identify casting defects and various casting inspection and testing methods.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1				1							
CO2	1				1							
CO3	1				1							
CO4	1		1		1							
CO5	1		1		1							
CO6	1				1					1		1

**Course Contents:**

**Unit 1: Introduction to casting processes [06 Hours]**

Classification, advantages, limitations, applications of casting, casting terms, sand mold making procedure

**Unit 2: Technology of patternmaking, moulding and core making [06 Hours]**

Pattern materials, pattern making tools, types of patterns, pattern allowances, methods of Constructing patterns, color coding, tools and equipment's, types of modeling sands, sand Additives, properties of molding sand and testing, molding processes: green sand, dry sand

Molding: advantages, limitations and applications core materials, core prints, core boxes, core making, and chaplets.

**Unit 3: Special casting processes [06 Hours]**

Shell molding, investment molding, full molding process, CO<sub>2</sub> molding, permanent mold Casting, die casting, centrifugal casting and continuous casting, advantages, limitations and applications

**Unit 4: Melting, pouring and feeding [06 Hours]**

Introduction of furnaces for ferrous and non-ferrous casting, use, construction, charging and other furnaces

**Unit 5: Gating and risering of castings [06 Hours]**

Gating system, gates, gating ratio, casting yield and gating system design  
Risering of casting: Function, shape, types, location, feeding distance, and its design parameters.

**Design considerations and inspection of casting [06 Hours]**

Designing for economical molding and eliminating defects, defects in casting, inspection  
Methods: visual, dimensional, mechanical, metallurgical and NDT

**Texts/References:**

1. Heine R.W, Loper C.R and Rosenthal P.C , “Principles of metal casting”, Tata McGraw Hill Publication Co.1998
2. P. L. Jain , “Principles of foundry technology”, Tata McGraw Hill Education , New Delhi, 2003.
3. PN Rao, “Manufacturing Technology - Foundry, Forming and welding”, Tata McGraw Hill, New Delhi, 2006.

## Theory of Machines

BTPC402	Theory of Machines	PCC 6	3L-1T-0P	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3hrs/week Tutorial: 1hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Pre-Requisites:** Applied Mechanics and Engineering Graphics

**Course Outcomes:** At the end of the course, students will be able to

CO1	Select appropriate mechanism to design and develop a machine for an application
CO2	Analyze the mechanisms to determine velocity and acceleration of various links of the mechanism
CO3	Design and draw profile of the cam to obtain specified follower motion for an application
CO4	Analyze the governor to determine its height for the corresponding change in speed and sleeve displacement
CO5	Explain lower pair mechanisms and select them to meet the need where they are suitable
CO6	Explain and apply friction concepts in automotive and mechanical applications.

### Mapping of course outcomes with program outcomes

Course Outcomes	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2		2	1								
CO2	1	2			1	1						
CO3	1		1	1								
CO4	1	2	1		1	1						
CO5	2											
CO6	2		2		2			1				

### Course Contents:

#### Unit 1 [06 Hours]

Definition of link, pair, kinematics chain, inversions, inversions of single and double slider crank chain, kinematic diagrams of mechanisms, equivalent linkage of mechanism, degree of freedom, Study of various mechanisms, Steering system & mechanism, suspension.

#### Unit 2[06 Hours]

Velocity and acceleration analysis and its purpose, velocity and acceleration diagrams using relative velocity method, Corioli's component of acceleration, Velocity and acceleration



analysis by vector methods, coordinate system, Loop closure equation, Chase solutions, velocity and acceleration by vector and complex algebra.

Velocity and acceleration of slider crank mechanism by analytical method and Klein's construction.

### **Unit 3[06 Hours]**

Classification of gears, Terminology of spur gears, Conjugate action, Involute and cycloidal profile. Path of contact, contact ratio, Interference, Undercutting, Internal gears. Helical gear terminology, Normal and transverse module, Torque transmitted by helical gears, Spiral gears, Efficiency of spiral gears, Worm and Bevel gear terminology.

Gear Trains: Velocity ratios, Types of gear trains, Tooth load, Torque transmitted and holding torque.

### **Unit 4[06 Hours]**

Cams and Followers: Types of cams and followers, Analysis of motion, Jump and ramp of cam, Determination of cam profiles for a given follower motion.

Flywheel: Turning moment diagram, Fluctuation of energy and speed, Determination of flywheel size for different types of prime movers and machines.

Governors: Function of governor, Inertia and centrifugal type of governors, Controlling force analysis, Governor Effort and governor power, Sensitivity, stability, Isochronisms and Hunting, Friction insensitiveness.

Gyroscope: Principles of gyroscopic action, Precession and gyroscopic acceleration, gyroscopic couple, Effect of the gyroscopic couple on ships, aeroplanes and vehicles, inclined rotating discs, gyroscopic stabilization.

### **Unit 5 [10 Hours]**

**Friction Clutches:** Principle, Functions, General requirements, Torque capacity, Types of clutches, Cone clutch, Single-plate clutch, Diaphragm spring clutch, Multi-plate clutch, Centrifugal clutch, Electromagnetic clutch, Lining materials, Over-running clutch, Clutch control systems.

**Brakes & Braking System :** Function and requirements of braking system, Types of brakes, Elementary theory of shoe brake, drum brake arrangement, disc brake arrangement, self-energizing, brake friction material. brake linkages, hydraulic brake system and components, hydraulic brake fluids, air brakes, vacuum servo assisted brake, engine exhaust brake, parking brakes, dual power brake system, regenerative brake system, fail-safe brake, anti – lock brakes, anti-skid brakes, brake efficiency and testing, weight transfer, braking ratio, ABS System.

**Belt and Rope Drives:** Flat belts, Effect of slip, Centrifugal tension, crowing of pulley, Initial tension in belts. V-Belts Geometric relationship, analysis of belt tensions, condition for maximum power, Selection of flat and V-belts from manufacturer's catalogue, Adjustment of belt tensions.

### **Text Books:**

1. A.Ghosh and, A.K.Malik, "Theory of Mechanisms and Machines", Affiliated East-West Press Pvt. Ltd., New Delhi.

2. S. S. Rattan, “Theory of Machines”, Tata-McGraw Hill, NewDelhi.

**Reference Books:**

1. Thomas Beven, “Theory of Machines”, CBS Publishers and Distributors”, Delhi.
2. J.E.Shigely and J.J. Uicker, “Theory of Machines and Mechanisms”, McGraw Hill, NewYork, International Student Edition,1995

**UHV-II**

BTHM403	HSSMC3	UHV II	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 0 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Course Outcomes:** At the end of the course, students will be able to:

CO1	To help the students appreciate the essential complementarily between 'VALUES' and'SKILLS' to ensure sustained happiness and prosperity which are the core aspirations of all human beings.
CO2	To facilitate the development of a Holistic perspective among students towards life and profession
CO3	To highlight the possible implications of Holistic understanding in terms of ethical human conduct, trustful mutually fulfilling human behavior

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1												
CO2												
CO3												
CO4												
CO5												
CO6												

**Module 1 – Introduction to Value Education**

- Understanding Value Education
- Self-exploration as the Process for Value Education
- Continuous Happiness and Prosperity – the Basic Human Aspirations
- Right Understanding, Relationship and Physical Facility
- Happiness and Prosperity – Current Scenario
- Method to Fulfill the Basic Human Aspirations

**Module 2 – Harmony in the Human Being**

- Understanding Human being as the Co-existence of the Self and the Body
- Distinguishing between the Needs of the Self and the Body
- The Body as an Instrument of the Self
- Understanding Harmony in the Self
- Harmony of the Self with the Body
- Programme to Ensure self-regulation and Health

**Module 3 – Harmony in the Family and Society**

- Harmony in the Family – the Basic Unit of Human Interaction
- Values in Human-to-Human Relationship
- 'Trust' – the Foundational Value in Relationship
- 'Respect' – as the Right Evaluation
- Understanding Harmony in the Society
- Vision for the Universal Human Order

**Module 4 – Harmony in the Nature (Existence)**

- Understanding Harmony in the Nature
- Interconnectedness, self-regulation and Mutual Fulfillment among the Four Orders of Nature
- Realizing Existence as Co-existence at All Levels
- The Holistic Perception of Harmony in Existence

**Module 5 – Implications of the Holistic Understanding – a Look at Professional Ethics**

- Natural Acceptance of Human Values
- Definitiveness of (Ethical) Human Conduct
- A Basis for Humanistic Education, Humanistic Constitution and Universal Human Order
- Competence in Professional Ethics
- Holistic Technologies, Production Systems and Management Models-Typical Case Studies
- Strategies for Transition towards Value-based Life and Profession

**READINGS:**

Text Book and Teachers Manual

a. The Textbook

*A Foundation Course in Human Values and Professional Ethics*, R R Gaur, R Asthana, G P Bagaria, 2<sup>nd</sup> Revised Edition, Excel Books, New Delhi, 2019. ISBN 978-93-87034-47-1

b. The Teacher's Manual

Teachers' Manual for *A Foundation Course in Human Values and Professional Ethics*, R R Gaur, R Asthana, G P Bagaria, 2<sup>nd</sup> Revised Edition, Excel Books, New Delhi, 2019. ISBN 978-93-87034-53-2

**3.2 Reference Books**

1. Jeevan Vidya: Ek Parichaya, A Nagaraj, Jeevan Vidya Prakashan, Amarkantak, 1999.
2. Human Values, A.N. Tripathi, New Age Intl. Publishers, New Delhi, 2004.
3. The Story of Stuff (Book).

4. The Story of My Experiments with Truth - by Mohandas Karamchand Gandhi
5. Small is Beautiful - E. F Schumacher.
6. Slow is Beautiful - Cecile Andrews
7. Economy of Permanence - J C Kumarappa
8. Bharat Mein Angreji Raj – Pandit Sunderlal
9. Rediscovering India - by Dharampal
10. Hind Swaraj or Indian Home Rule - by Mohandas K. Gandhi
11. India Wins Freedom - Maulana Abdul Kalam Azad
12. Vivekananda - Romain Rolland (English)
13. Gandhi - Romain Rolland (English)

### Strength of Materials

BTMES404	ESC11	Strength of Materials	3-1-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Pre-Requisites:** Engineering Mechanics

**Course Outcomes:** At the end of the course, students will be able to:

CO1	State the basic definitions of fundamental terms such as axial load, eccentric load, stress, strain, E, $\mu$ , etc.
CO2	Recognize the stress state (tension, compression, bending, shear, etc.) and calculate the value of stress developed in the component in axial/eccentric static and impact load cases.
CO3	Distinguish between uniaxial and multiaxial stress situation and calculate principal stresses, max. Shear stress, their planes and max. Normal and shear stresses on a given plane.
CO4	Analyze given beam for calculations of SF and BM
CO5	Calculate slope and deflection at a point on cantilever /simply supported beam using double integration, Macaulay's , Area-moment and superposition methods
CO6	Differentiate between beam and column and calculate critical load for a column using Euler's and Rankine's formulae

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1												
CO2												
CO3												
CO4												
CO5												
CO6												

**Course Contents:**

**Unit 1: Simple Stresses and Strains [12 Hours]**

Mechanical properties of materials, analysis of internal forces, simple stresses and strains, stress-strain curve, Hooke's law, modulus of elasticity, shearing, thermal stress, Hoop stress, Poisson's ratio, volumetric stress, bulk modulus, shear modulus, relationship between elastic constants.

**Principal Stresses and Strains**

Uni-axial stress, simple shear, general state of stress for 2-D element, ellipse of stress, principal stresses and principal planes, principal strains, shear strains, strain rosettes, Mohr's circle for stresses and strains

**Unit 2: Strain energy, resilience and Combined Stresses [10 Hours]**

**Strain energy, resilience:** Combined axial and flexural loads, middle third rule, kernel of a section, load applied off the axes of symmetry.

**Shear and Moment in Beams:** Shear and moment, interpretation of vertical shear and bending moment, relations among load, shear and moment.

**Unit 3: Stresses in Beams [08 Hours]**

Moment of inertia of different sections, bending and shearing stresses in a beam, theory of simple bending, derivation of flexural formula, economic sections, horizontal and vertical shear stress, distribution shear stress for different geometrical sections-rectangular, solid circular, I-section, other sections design for flexure and shear.

**Unit 4: Torsion [08 Hours]**

Introduction and assumptions, derivation of torsion formula, torsion of circular shafts, stresses and deformation indeterminate solid/homogeneous/composite shafts, torsional strain energy.

Columns and Struts: Concept of short and long Columns, Euler and Rankine's formulae, limitation of Euler's formula, equivalent length, eccentrically loaded short compression members.

**Unit 5: Deflections of Beams [08 Hours]**

Differential equation of deflected beam, slope and deflection at a point, calculations of deflection for determinate beams by double integration, Macaulay's method, theorem of area-moment method (Mohr's theorems), moment diagram by parts, deflection of cantilever beams, deflection in simple supported beams, mid-span deflection, conjugate beam method, deflection by method of superposition.

**Texts:**

1. S. Ramamrutham, “Strength of Materials”, Dhanpat Rai and Sons, New Delhi.
2. F. L. Singer, Pytle, “Strength of Materials”, Harper Collins Publishers, 2002.
3. S. Timoshenko, “Strength of Materials: Part-I (Elementary Theory and Problems)”, CBS Publishers, New Delhi.

**References:**

1. E. P. Popov, “Introduction to Mechanics of Solid”, Prentice Hall, 2<sup>nd</sup> edition, 2005.
2. S. H. Crandall, N. C. Dahl, T. J. Lardner, “An introduction to the Mechanics of Solids”, Tata McGraw Hill Publications, 1978.
3. S. B. Punmia, “Mechanics of Structure”, Charotar Publishers, Anand.

**Numerical Methods in Mechanical Engineering**

BTMPE405A	PEC 1	Numerical Methods in Engineering	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 0 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Describe the concept of error
CO2	Illustrate the concept of various Numerical Techniques
CO3	Evaluate the given Engineering problem using the suitable Numerical Technique
CO4	Develop the computer programming based on the Numerical Techniques

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3		1	3							
CO2	3	3		1	3							
CO3	3	3		1	3							
CO4	3	3		1	3							

**Course Contents:**

**Unit1: Error Analysis [06 Hours]**

Significant figures, round-off, precision and accuracy, approximate and true error, truncation error and Taylor series, machine epsilon, data uncertainties, error propagation, importance of errors in computer programming.

**Unit2: Roots of Equations [06 Hours]**

Motivation, Bracketing methods: Bisection methods, Open methods: Newton Raphson method, Engineering applications.

**Unit3: Numerical Solution of Algebraic Equations [06 Hours]**

Motivation, Cramer's rule, Gauss- Elimination Method, pivoting, scaling, engineering applications.

**Unit4: Numerical Integration and Differentiation [06 Hours]**

Motivation, Newton's Cotes Integration Formulas: Trapezoidal Rule, Simpson's rule, engineering applications Numerical differentiation using Finite divide Difference method

**Unit5: Curve, Fitting and Interpolation and Computer Programming [12 Hours]**

Motivation, Least Square Regression: Linear Regression, Polynomial regression.

**Interpolation:** Newton's Divide Difference interpolation, engineering applications.

**Solution to Ordinary Differentiation Equations:** Motivation, Euler's and Modified Euler's Method, Heun's method, Runge-Kutta Method, engineering applications.

**Computer Programming**

Overview of programming language, Development of at least one computer program based on each unit.

**Texts:**

1. Steven C Chapra, Reymond P. Canale, "Numerical Methods for Engineers", Tata McGraw Hill Publications, 2010.
2. E. Balagurusamy, "Numerical Methods", Tata McGraw Hill Publications, 1999.

**References:**

1. V. Rajaraman, "Fundamental of Computers", Prentice Hall of India, New Delhi, 2003.
2. S. S. Sastri, "Introductory Methods of Numerical Methods", Prentice Hall of India, New Delhi, 3<sup>rd</sup> edition, 2003.
3. K. E. Atkinson, "An Introduction to Numerical Analysis", Wiley, 1978.
4. M.J. Maron, "Numerical Analysis: A Practical Approach", Macmillan, New York, 1982

### Sheet Metal Engineering

BTMPE405B	PEC 1	Sheet Metal Engineering	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3hrs/week Tutorial: 0 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Recognize common manufacturing processes of Sheet Metal Fabrication
CO2	Understand the principles of design and fabricate of sheet metal products and recognize common material used in the industry
CO3	Distinguish Shearing, Drawing and Pressing etc. processes.
CO4	Know types of dies and formability.
CO5	Select mechanical or hydraulic presses for the given process

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	1	3	2				2	1		1
CO2	3			1	3	2	3					2
CO3	1	1		3	3	2	1		3		1	3



CO4	3	3	1	1	3		1	1	1			
CO5	3	2			3	3	2				1	3

**Course Contents:**

**Unit1: Introduction**

Importance of sheet metal engineering, materials used, desirable properties of materials in sheet metal products

**Unit2: Basic Applications**

Shearing processes like blanking, piercing, and punching.

**Unit3: Drawing Processes**

Shallow and deep drawing of cylindrical and rectangular bodies, forming and bending including spring-back.

**Unit4: Types of Dies and Mechanical Presses**

**Dies:** Compound dies, progressive dies, and combination dies

**Mechanical Presses**

Mechanical and hydraulic presses, modern developments in press tools, formability.

**Unit 5: Case Studies**

Case studies for manufacturing of sheet metal products in various engineering applications

**Texts:**

1. Donaldson et al., "Tool Design", Tata McGraw-Hill Publications, New Delhi, 1998.

**References:**

1. P.N.Rao, "Manufacturing Technology, Foundry, Forming and Welding", Vol.I, Tata McGraw Hill Publishing Co.Ltd, New Delhi, 3<sup>rd</sup> edition, 2004.
2. ASM Handbook, "Metal Forming", Vol.XV, ASM Publication, Metals Park, Ohio, 10<sup>th</sup> edition, 1989.
3. A. S.Deshpande, "Die Design Handbook", ASTM.
4. Sheet Metal Engineering Notes, IIT Bombay, 1999.



CO2	3		3				2					1
CO3	3	2										1
CO4	3	3	2									1
CO5			3									1
CO6	3	3	3	1	1							1
CO7	3	3		3								1

**Course Contents:**

**Unit 1: Momentum Equation and its Applications**

Impulse momentum, Principle, Fixed and moving flat inclined plates, Curved vanes, Series of plates and vanes, Velocity triangle and their analysis, Water wheels. Hydrodynamic Machines: Classification, General theory, Centrifugal head, Fundamental equations, and Euler's equation, Degree of reaction, Head on machine, various efficiencies, Condition for maximum hydraulic efficiency.

**Unit 2: Impulse and Reaction Turbines**

Impulse principle, Construction of Pelton wheel, Velocity diagrams and its analysis, Number of buckets, Jets, Speed ratio, Jet ratio.

**Reaction Turbines:** Constructional details of Francis, Kaplan and Propeller turbine, Deciaz turbine, and Draft tube types, Efficiencies, Cavitation.

**Unit 3: Governing of Turbines**

Methods of governing, Performance characteristics, Safety devices, Selection of turbines, Unit quantities, Specific speed, Principles of similarity and model testing.

**Unit 4: Centrifugal Pump**

Construction, Classification, Terminology related to pumps, Velocity triangle and their analysis, Cavitation, NPSH, Thoma's cavitation factor, Priming, Methods of priming, Specific speed, Performance characteristics, Actual thrust and its compensation, Troubleshooting.

Multistage Pumps: Pump H-Q characteristics and system H-Q Characteristics, Series and parallel operation of pumps, Systems in series and parallel, Principle of model testing and similarity.

**Unit 5: Special Purpose Pumps**

Chemical pumps, nuclear pumps, Sewage pumps, Submersible deep well pumps, Pump installation, Energy efficient pumps.

Failure of Pumping System: Pump failures, Remedies, Source failure, Causes and remedies, Trouble shooting.

Miscellaneous Pumps: Reciprocating pump, Gear pump, Vane pump, Lobe pump, etc., Application field (no mathematical treatment).

**Texts:**

1. P. N. Modi, S. M. Seth, "Hydraulics and Fluid Mechanics including Hydraulic Machines", Standard Book House, Rajsons Publications Pvt. Ltd., 20<sup>th</sup> edition.
2. R. K. Bansal, "A Text Book of Fluid Mechanics and Hydraulic Machines", Lakshmi Publications Pvt. Ltd., 9<sup>th</sup> edition.

**References:**

1. Yunus A. Çengel, John M. Cimbala, Fluid Mechanics: Fundamentals and Applications”, McGraw Hill, 3<sup>rd</sup> edition, 2014.

**Production Engineering Lab-II**

BTPCL406	PCC7	Production Engineering Lab II	0-0-4	2Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 4hrs/batch	Continuous Assessment: 60 Marks External Exam: 40 Marks

**List of Practical's/Experiments/Assignments (Any 5 from Group-A and Any 5 from Group-B)**

**Group-A (Theory of Machines):**

1. Determination of Moment of Inertia of rigid bodies by bifilar or trifilar suspension method.
2. Compound Pendulum.
3. Experimental Verification of displacement relation for different shaft angles for single Hook's Joint.
4. Developing a computer program for velocity and acceleration of slider crank mechanism.
5. Graphical solution of problems on velocity & acceleration in mechanisms by Relative velocity & relative acceleration method including problem with Corioli's component of acceleration.

6. Graphical solution of problems on velocity in mechanisms by ICR method.
7. Klein's constructions for slider crank mechanism.
8. Inertia force analysis with graphical methods.
9. Straight line motion mechanisms.

**Group-B (Strength of Material):**

1. Tension test on ferrous and non-ferrous alloys (mild steel/cast iron/aluminum, etc.)
2. Compression test on mild steel, aluminum, concrete, and wood
3. Shear test on mild steel and aluminum (single and double shear tests)
4. Torsion test on mild steel and cast iron solid bars and pipes
5. Flexure test on timber and cast iron beams
6. Deflection test on mild steel and wooden beam specimens
7. Graphical solution method for principal stress problems
8. Impact test on mild steel, brass, aluminum, and cast iron specimens
9. Experiments on thermal stresses
10. Strain measurement in stress analysis by photo-elasticity
11. Strain measurement involving strain gauges/ rosettes
12. Assignment involving computer programming for simple problems of stress, strain computations

