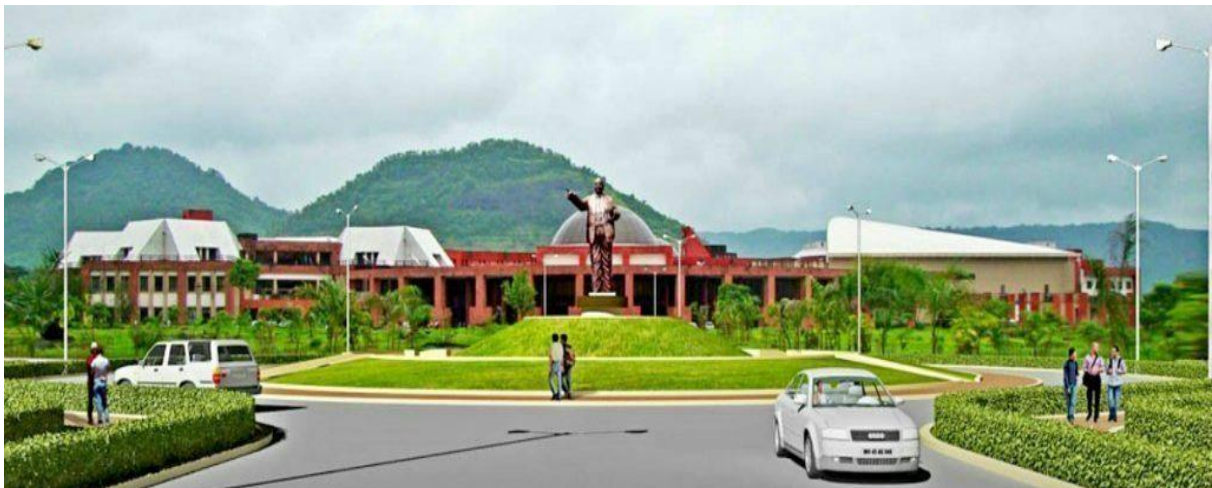


**Dr. Babasaheb Ambedkar Technological University  
(Established as University of Technology in the State of  
Maharashtra) (Under Maharashtra Act No. XXIX of 2014)  
P.O. Lonere, Dist. Raigad, Pin 402 103,  
Maharashtra Telephone and Fax. 02140 - 275142  
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**CURRICULUM  
UNDER GRADUATE PROGRAMME  
B.TECH.  
Final Year PRODUCTION ENGINEERING  
ACADEMIC YEAR 2023-2024**



**Abbreviations**

***BSC:*** Basic Science Course

***ESC:*** Engineering Science Course

***PCC:*** Professional Core Course

***PEC:*** Professional Elective Course

***OEC:*** Open Elective Course

***HSSMC:*** Humanities and Social Science including Management Courses

***PROJ:*** Project work, seminar and internship in industry or elsewhere

**Course Structure for Semester VII  
B. Tech in Production Engineering (2023-24)**

Semester VII										
Course Category	Course Code	Course Title	Teaching Scheme			Evaluation Scheme				No. of Credits
			L	T	P	CA	MSE	ESE	Total	
PCC15	BTMC701	Mechatronics	3	-	-	20	20	60	100	3
HSSMC4	BTHM702	Industrial Engineering and Management	3	-	-	20	20	60	100	3
PEC5	BTPPE703A-D BTMPE703B,C,E, F	Elective-V	3	-	-	20	20	60	100	3
OEC3	BTMOE704A-C	Open Elective-III	3	-	-	20	20	60	100	3
OEC4	BTMOE705A-C	Open Elective-IV	3	-	-	20	20	60	100	3
PCC16	BTPCL706	Mechanical Engineering Lab -V	-	-	4	60	-	40	100	2
PROJ-6	BTTP 707	Mini Project			6	30		20	50	3
PROJ-7	BTPI609	IT – 3 Evaluation	-	-	-	-	-	100	100	1
<b>Total</b>			<b>15</b>	<b>-</b>	<b>04</b>	<b>160</b>	<b>100</b>	<b>440</b>	<b>700</b>	<b>21</b>

BSC = Basic Science Course, ESC = Engineering Science Course, PCC = Professional Core Course  
 PEC = Professional Elective Course, OEC = Open Elective Course, LC = Laboratory Course  
 HSSMC = Humanities and Social Science including Management Courses

**Elective V:**

Sr. No	Course code	Course Name
1	BTPPE703A	Tool Design
2	BTPPE703B	Reliability and Terotechnology
3	BTPPE703C	Modeling of Manufacturing systems
4	BTPPE703D	Processing of Polymers
5	BTMPE703B	Biomechanics
6	BTMPE703C	Non-conventional Machining
7	BTMPE703E	Additive Manufacturing
8	BTMPE703F	Surface Engineering

**Open Elective III:**

Sr. No	Course code	Course Name
1	BTMOE704A	Sustainable Development
2	BTMOE704B	Entrepreneurship Development
3	BTMOE704C	Plant Maintenance

**Open Elective VI:**

Sr.No	Course code	Course Name
1	BTMOE705A	Engineering Economics
2	BTMOE705B	Biology for Engineers
3	BTMOE705C	Intellectual Property Rights

**Course Structure for Semester VIII**

**B. Tech in Production Engineering (2023-24)**

Semester VIII										
Course Category	Course Code	Course Title	Teaching Scheme			Evaluation Scheme				Credit
			L	T	P	CA	MSE	ESE	Total	
		Choose any two subjects from ANNEXURE-A#				20	20	60	100	3
						20	20	60	100	3
PROJ-8	BTTP801/ BTPI801	Project Work OR Internship	-	-	16	60	-	40	100	8
<b>Total</b>			<b>-</b>	<b>-</b>	<b>20</b>	<b>100</b>	<b>40</b>	<b>160</b>	<b>300</b>	<b>14</b>

**ANNEXURE-A# (Provisional)**

**Recommendations of 8<sup>th</sup> Semester Courses in Self-study Mode from NPTEL/ SWYAM Platform**

**THE LIST MAY ALTER AND MODIFY AS PER THE AVAILABILITY OF THE SUBJECTS ON THE NPTEL/ SWYAM Platform AND USEFULNESS, EVERY YEAR**

Sr No	Course Code	Course Name	Duration (Weeks)	Institute Offering Course	Name of Professor
1	BTMEC801A	Fundamentals of Automotive Systems	12 Weeks	IITM	Prof. C. S. Shankar Ram
2	BTMEC801B	Mechanics of Fiber Reinforced Polymer Composite Structures	12 Weeks	IITG	Prof. Debabrata Chakraborty
3	BTMEC801C	Explosions and Safety	12 Weeks	IITM	Prof. K. Ramamurthi
4	BTMEC801D	Material Characterization	12 Weeks	IITM	Prof. Sankaran.S
5	BTMEC801E	Dealing with materials data : collection, analysis and interpretation	12 Weeks	IISc	Prof. M P Gururajan

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6	BTMEC801F	Non-Conventional Energy Resources	12 Weeks	IITM	Prof. Prathap Haridoss
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*Six months of Internship in the industry*

*# These subjects are to be studied on self-study mode using SWAYAM/NPTEL/Any other source*

*# Student doing project in Industry will give NPTEL Examination/Examination conducted by the University i.e. CA/MSE/ESE*

*# Students doing project in the Institute will have to appear for CA/MSE/ESE*

**Total Credits: 162 (Batch 20-24)**

**Semester - VII**

**Mechatronics**

BTMC701	PCC15	Mechatronics	3-0-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 0 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define sensor, transducer and understand the applications of different sensors and transducers
CO2	Explain the signal conditioning and data representation techniques
CO3	Design pneumatic and hydraulic circuits for a given application
CO4	Write a PLC program using Ladder logic for a given application
CO5	Understand applications of microprocessor and micro controller
CO6	Analyse PI, PD and PID controllers for a given application

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	1	3	2				2	1		1
CO2	3	2			3	3	2				1	3
CO3	1	1		3	3	2	1		3		1	3
CO4	3	3	1	1	3		1	1	1			
CO5	3			1	3	2	3					2
CO6		3	3		3	3	1	1	3			2

**Course Contents:**

**Unit 1: Introduction**

**[07 Hours]**

Introduction to Mechatronic systems, elements, advantages; practical examples of Mechatronic systems.

**Sensors and Transducers:** Various types of sensors and transducers used in Mechatronic system such as pressure sensors, temperature sensors, velocity sensors, Acceleration sensors, proximity sensors, position sensors, force sensors, Optical encoders, Capacitive level sensor, tactile sensors, Selection of sensors.

**Unit 2: Signal Conditioning and Data Representation**

**[07 Hours]**

Types of electronic signals, Need for signal processing, Operational amplifiers: Types, classification and applications, Opto-isolators, Protection devices, Analogue to Digital and Digital to Analog Converters, Interfacing devices, Electromagnetic Relays.

Data representation systems, Displays, Seven segment displays, LCD displays, Printers, Data loggers, Data Acquisition Cards/Systems

**Unit 3: Drives**

**[07 Hours]**

**Electrical Drives:** Types of Electrical Motors, AC and DC motors, DC servomotors, Stepper motors, linear motors,

etc.

**Pneumatics and Hydraulics:** Components of Pneumatic systems, actuators, direction control valves, pneumatic air preparation, FRL unit, methods of actuation of valves, Sequencing of Pneumatic cylinders using Cascade and shift register methods. Electro-pneumatic valves, Electro-pneumatic circuits using single and double solenoid methods. Hydraulic cylinders, design of cylinder, Design of Piston and piston rod, Valves, poppet valve, house pipes and design of tubing, Meter-in and Meter-out circuits.

**Unit 4: Microprocessor and Microcontroller**

**[07 Hours]**

8085 microprocessor: architecture, various types of registers and their functions in 8085 $\mu$ P, Instruction sets, interfacing, applications. 8081 microcontroller: architecture, Instruction sets, various pins and their functions interfacing, applications.

**Programmable Logic Controller:** Introduction, Architecture, Types of inputs/outputs, Specifications, guidelines for Selection of PLCs, Programming: Ladder logic and FBD

**Unit 5: Control Systems and its Stability**

**[07 Hours]**

Open and closed loop system; block diagram manipulation/reduction, Transfer function, modeling of Mechanical Systems using Spring, Dashpot and Mass equivalence.

**Stability of Systems**

On/Off controller, Proportional Control, Integral control, Derivative Control; PI, PD and PID Controllers, Introduction to control using state variable system models, Bode Plots and stability criteria.

**Texts:**

1. HMT Limited, "Mechatronics", Tata McGraw Hill Publications, 1998.
2. W. Bolton, "Mechatronics; Electronic Control System in Mechanical Engineering", Pearson Education Asia, 1999.
3. Raven, "Automatic Control Engineering", Tata McGraw Hill Publications, New York, 1986.

**References:**

1. R. K. Rajput, "A textbook of Mechatronics", S. Chand and Co., 2007.
2. Michael B. Hstand, David G. Alciatore, "Introduction to Mechatronics and Measurement Systems", Tata McGraw Hill International Editions, 2000.
3. D. A. Bradley, D. Dawson, N. C. Buru, A. J. Loader, "Mechatronics", Chapman and Hall, 1993

**Industrial Engineering and Management**

BTHM702	HSSMC4	Industrial Engineering and Management	3-0-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 0 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Impart fundamental knowledge and skill sets required in the Industrial Management and Engineering profession, which include the ability to apply basic knowledge of mathematics, probability and statistics, and the domain knowledge of Industrial Management and Engineering
CO2	Produce ability to adopt a system approach to design, develop, implement and innovate

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	integrated systems that include people, materials, information, equipment and energy.
CO3	Understand the interactions between engineering, businesses, technological and environmental spheres in the modern society.
CO4	Understand their role as engineers and their impact to society at the national and global context.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1											2	1
CO2									2	2	2	
CO3								2				
CO4								2				2

### Course Contents:

#### Unit 1: Introduction

[07 Hours]

Managing and managers, management- science, theory and practice, functions of management, evolution of management theory, contributions of Taylor, Fayol and others.

**Planning:** The nature and purpose of planning, objectives, strategies, policies and planning premises, decision making.

**Organizing:** The nature and purpose of organizing, departmentation, Line/ staff authority and decentralization, effective organizing and organizational culture.

#### Unit 2: Human Resource Management

[07 Hours]

**Staffing:** Human resource management and selection, orientation, apprentice training and Apprentice Act (1961), performance appraisal and career strategy, job evolution and merit rating, incentive schemes.

**Leading:** Managing and human factor, motivation, leadership, morale, team building, and communication.

**Controlling:** The system and process of controlling control techniques, overall and preventive control.

#### Unit 3: Production/Operations Management

[07 Hours]

Operations management in corporate profitability and competitiveness, types and characteristics of manufacturing systems, types and characteristics of services systems.

**Operations planning and Control:** Forecasting for operations, materials requirement planning, operations scheduling.

#### Unit 4: Design of Operational Systems

[07 Hours]

Product/process design and technological choice, capacity planning, plant location, facilities layout, assembly line balancing, and perspectives on operations systems of the future.

#### Unit 5: Introduction to Industrial Engineering and Ergonomics

[07 Hours]

Scope and functions, history, contributions of Taylor, Gibreth, Gantt and others.

**Work Study and Method Study:** Charting techniques, workplace design, motion economy principles.

**Work Measurement:** Stopwatch time study, micromotion study, predetermined time system (PTS), work sampling.

#### Ergonomics

Basic principles of ergonomics

**Concurrent Engineering:** Producibility, manufacturability, productivity improvement.

**Total Quality Management:** Just in time (JIT), total quality control, quality circles, six sigma.

### Texts:



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1. H. Koontz, H. Weirich, “Essentials of Management”, Tata McGraw Hill book Co., Singapore, International Edition, 5<sup>th</sup> edition, 1990.
2. E. S. Buffa, R. K. Sarin, “Modern Production/Operations Management”, John Wiley and Sons, New York, International Edition, 8<sup>th</sup> edition, 1987.
3. P. E. Hicks, “Industrial Engineering and Management: A New Perspective”, Tata McGraw Hill Book Co., Singapore, International Edition, 2<sup>nd</sup> edition, 1994.

### References:

1. J. L. Riggs, “Production Systems: Planning, Analysis and Control”, John Wiley & Sons, New York, International Edition, 4<sup>th</sup> edition, 1987.
2. H. T. Amrine, J. A. Ritchey, C. L. Moodie, J. F. Kmec, “Manufacturing Organization and Management”, Pearson Education, 6<sup>th</sup> edition, 2004.

International Labour Organization (ILO), “Introduction to Work Study”, International Labour Office, Geneva, 3<sup>rd</sup> edition, 1987.

### Elective-V

### Tool Design

BTPPE703A	PEC5	Tool Design	3-0-0	3Credits
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Teaching Scheme:	Examination Scheme:
Lecture: 3hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks(Duration 03 hrs)

**Objectives:** To understand tool configuration, it’s functioning and wear characteristics, Tool materials and developments, application. To understand orthogonal cutting process and forces involved in the cutting. To evolve design of jigs and fixtures for the effective use of machining processes.

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Identify ASA and ORS systems of tool geometry.
CO2	Classify the geometry of single point and multi point cutting tool
CO3	Apply principles of locating and clamping systems, and Design jig and fixture for conventional and NC machining
CO4	Select and design progressive, compound or combination dies for press working operations
CO5	Select and design drawing, and bending dies.
CO6	Categorize forging operations with single and multi-impression dies

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		1			1							1

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CO2		1									1
CO3	2	2	2		1						
CO4	1	2	1	1	2		1				2
CO5		2	1		2						2
CO6	1	2	1		1				1		1

### Course Contents:

#### Unit 1: Design of Single Point Cutting Tools

Introduction, designation of cutting tools, ORS and ASA system, Importance of tool angles, design of chip breakers, machining forces and merchant's circle diagram. Taylor's tool life equation.

#### Unit 2: Design of Multipoint Cutting Tools

Drill: Nomenclature, design of drill, moment, thrust force and power required. Milling Cutters: Nomenclature, design of milling cutter, power required for milling. Broaches: Nomenclature, design of broach, broaching power, length of toothed portion.

#### Unit 3: Design of Jigs and Fixtures

Twelve degree of freedom, 3-2-1, 4-2-1 method of location, Redundancy, fool proofing, locating & clamping: locating devices, clamping devices, Quick acting devices, drill bushes, Drilling jigs: need, design principles, types of drilling jigs. Milling fixtures: essential features of a milling fixtures, types, Indexing of Jigs and Fixtures.

#### Unit 4: Press Tool Design

Press working equipment, press selection, types of dies, clearance, angular clearance, stripper plate, cutting forces, method of reducing cutting forces, die block design, punch, punch design, methods of holding punch, centre of pressure, scrap strip layout. Blanking die design, piercing die design, design of progressive dies.

#### Unit 5: Bending and Drawing Dies

Bending Dies: v-bending, bending forces, bend allowance, spring back and its prevention, design principles. Drawing Dies: introduction, difference between bending, and drawing, metal flow during drawing, design consideration: radius of draw die, punch radius, draw clearance, drawing speed, calculation of blank size, number of draws, drawing pressure, blank hold pressure.

#### Forging Die Design and Mould Design

Forging dies, single impression dies, multiple impression dies, Forging design factors: draft, fillet and corner radius, parting line, shrinkage and die wear, mismatch, finish allowances, webs and ribs.

Die design for drop forging and press forging: preliminary forging operation, fullering, edging, bending, flatterring, blocking, finishing, cutoff, die block dimensions. Determination of stock size in closed and open die forging

Mould design: injection mould, mould base, design of simple two plate injection moulds, mould materials.

#### Texts:

1. P.C.Sharma, "A Text Book of Production Engineering", S. Chand & company ltd., New Delhi, 2001.
2. P.H.Joshi, "Jigs & Fixtures", Tata McGraw Hill Publishing Co. New Delhi, 2001.
3. M.H.A. Kempster, "Introduction of Jigs and Fixtures design", The English Language Book Society and Hodder and Stoughton, London, 3<sup>rd</sup> edition, 1982.

#### References:

## Dr. Babasaheb Ambedkar Technological University, Lonere

1. Geoffrey Boothroyd, Winston Knight, "Fundamentals of Machining and Machine Tools", Taylors and Francis, 3<sup>rd</sup> edition, 2006.
2. E. G. Hoffman, "Jigs and Fixtures", 5<sup>th</sup> Cengage Learning, 2004.

### **Reliability and Terotechnology**

BTPPE703B	PEC5	Reliability and Terotechnology	3-0-0	3Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Objectives:** To study importance of reliability function and terotechnology.

**Pre-Requisites:** Machine design and Manufacturing processes-II

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define the reliability and derive it's function
CO2	Classify the methods of improving and determining the reliability
CO3	Illustrate the maintainability and availability concept
CO4	Estimate the life cycle cost of different models and apply failure analysis methods
CO5	Select particular maintenance strategy for the breakdown and influence of terotechnology
CO6	Identify various condition monitoring techniques and their application

#### **Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1		1									
CO2	1	1	1									
CO3	1		1	1								
CO4	1	1	1	1								
CO5	1		1	1								
CO6	1		1				1					

#### **Course Contents:**

##### **Unit 1: Reliability**

Definition -methods of improving reliability, derivation of Reliability function, configurations of reliability, series parallel & mixed configuration, simple problems

##### **Unit 2: Reliability Calculations**

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Methods of improving reliability, redundancy element, unit stand-by redundancy, reliability models, constant hazard, simple problems, hazard models.

### **Unit 3: Maintenance Systems**

Objective, of maintenance, maintainability and availability concepts, types of availability -mean time to failure-mean time between failures-mean time to repair-mean down time-Reliability allocation

### **Unit 4: Life Cycle Costing and Failure Analysis**

Techno economic Life; Reliability effort function, simple cost models for Life cycle.

### **Unit 5: Maintenance Management**

Principles types of maintenance breakdown, periodic, preventive and total productive maintenance, maintenance planning and control strategies, maintenance planning, maintenance policies, maintenance organization, maintenance standards-quality service standards-maintenance Strategy, influence of Terotechnology on maintenance management-maintenance performance indices, maintenance system documentation. Failure Analysis: using causes & effects using Ishikawa diagram FMEA, FMECA.

#### **Condition Monitoring**

Definitions, advantages, limitations, through ferrography and particle analyzer, spectroscopic oil analysis program (SOAP), contaminant analysis, vibration monitoring, use of monitoring, instruments and applications-magnetic chip detector. Role of computers in condition monitoring. Monitoringsystems- layers & monitors.

#### **Texts:**

1. L. S. Srinath, "Reliability Engineering", Affiliated East -West press, 2002.

#### **References:**

1. K. K. Ahuja, "Industrial management and Organizational Behaviour", Khanna Publications, 1999.
2. H. P. Garg, "Industrial Maintenance", S. Chand & company. Ltd, Third Edition 1990.
3. Dr. Shankar, "Industrial engineering Management" Golgotia Publications Pvt. Ltd. 1997.
4. S.K. Basu&B.Bhadury, "Terotechnology: Reliability Engineering& maintenance Management", Asian book Private Ltd., Delhi, 1<sup>st</sup>, Edition, 2003.
5. A.K. Gupta, "Reliability Engineering & Terotechnology".

## **Modeling of Manufacturing Systems**

BTPPE703C	PEC5	Modeling of Manufacturing Systems	3-0-0	3Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

## **Dr. Babasaheb Ambedkar Technological University, Lonere**

**Objectives:** To study the performance modeling tools and able to develop a layout of assembly line by using various computer controlled machines.

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Compare various performance modeling tools.
CO2	Determine plant configurations and measure its performance.
CO3	Develop a layout of assembly line by using various computer controlled machines.
CO4	Illustrate flexible manufacturing systems.
CO5	Compare various line models.
CO6	Apply queuing theory to manufacturing systems.

### **Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1		1	1							
CO2	1	1		1	1							
CO3	1	1			1							
CO4	1	1			1							1
CO5	1	1		1	1							
CO6	1	1				1						

### **Course Contents:**

#### **Unit 1: Modeling Automated Manufacturing Systems**

Role of performance modeling, Performance modeling tools – simulation models and analytical models

#### **Unit 2: Automated Manufacturing Systems**

Input-output model, Plant configurations, Performance measures.

#### **Unit 3: Computer Controlled Machines**

NC machines, Pallets and fixtures, Machining centers, Automated inspection systems, Material handling systems – conveyors – industrial robots – automated guided vehicles – storage and retrieval systems, Facility layout – CRAFT – quadratic assignment problem, Group technology – coding schemes – production flow analysis – mathematical model

#### **Unit 4: Flexible Manufacturing Systems**

Architecture of FMS – automated workpiece flow – automated assembly systems – deadlocks – performance measures.

#### **Unit 5: Line Models**

Markov chain models, Geometric and exponential random variables, Stochastic processes – Poisson process, Discrete-time Markov chains, Continuous-time Markov chains, Markov model of a transfer line, Birth and death processes in manufacturing.

### **Queuing Theory**

Basic queuing models – (M/M/1) – (M/M/m), Queues with breakdowns, Analysis of a flexible manufacturing center, Queuing networks – open – closed – product form, Queuing networks with blocking, Application of queuing models for manufacturing systems – simulation models for serial lines and flexible manufacturing.

### **Texts/References:**

1. Viswanadham, N., and Narahari, Y, “Performance modeling of automated manufacturing systems” Prentice Hall of India, New Delhi, 1996.
2. Askin, R.G., and Standridge, C.R, “Modeling and Analysis of manufacturing systems” John Wiley & Sons, 1993.
3. Altiok, T, “Performance Analysis of Manufacturing Systems”, Springer, 1997.
4. Brandimarte, P, “A Performance modeling of automated manufacturing systems” Prentice-Hall of India, New Delhi, 1996.
5. Curry, G.L., and Feldman, R.M, “Manufacturing systems modeling and analysis” Springer, 2011

## **Processing of Polymers**

BTPPE703D	PEC5	Processing of Polymers	3-0-0	3Credits
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<b>Teaching Scheme:</b> Lecture: 3 hrs/week	<b>Examination Scheme:</b> Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)
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### **Unit 1: Basic Concept:**

**[07 Hours]**

Plastic Additives and Compounding: Various additives and their purpose (e.g. antioxidants, plasticizers, antistatic agents, blowing agents etc.), Principle of mixing and mixers, types.

#### **Extrusion**

Basic operation and analysis, solids conveying, drag induced conveying, melting mechanism, power consumption in metering zone. Overall extruder performance. Design of extrusion screws, modeling of extrusion process and computer simulation. Overall working of single screw and twin screw extruders.

### **Unit 2: Polymer Devolatilization**

**[07 Hours]**

Basic analysis of the process, functional design considerations, screw geometry and design  
Devolatilization in single screw and twin screw extruders and their design.

#### **Extruded products**

Such as films, pipes, profiles, coating, foamed products, design of sizing systems, haul off Systems, cooling and / or chilling units, winders, auxiliary equipment's used, measurement and Control of parameters. Types of dies used for the production of extruded products. Analysis of the flow through the dies. Manufacture of flat films, co extruded films, oriented films, drawing and stretching units.

### **Unit 3: Reactive extrusion and resident time distribution (RTD)**

**[07 Hours]**

Process details, basic principles, equipment used, effective residence time and residence time Distribution (RTD), point measurements: characterization of melting and mixing time with the RTD, applications.

**Extrusion blow molding**

Types of blow molding techniques, flow analysis in the die, wall thickness control, parison swell, parison sag. Continuous and intermittent blow molding CAE of blow molding operation.

**Unit 4: Thermoforming**

**[07 Hours]**

Types, various techniques, materials, heat transfer analysis of the process, effect of plugs on article Thickness, continuous heating of a thin moving sheet. CAE in thermoforming.

**Unit 5: Injection molding**

**[07 Hours]**

Role of rheology in injection molding, melt flow in feed system, flow in mould cavity, mould Filling. Control of politicizing and injection process.

**Reaction injection molding**

Overall molding cycle, metering system for components, mixing head design, mould construction, Materials used and their applications.

Other Processing techniques: Calendering and milling, compression and transfer molding, casting, rotational molding, fabrication, decoration of polymers.

**References:**

1. Handbook of Plastics Test Method, R.B. Brown, George Godwin Limited, 1981.
2. Handbook of Plastic Testing Technology, Brown and Vishnu Shah, A. Wiley, Inter science Publication, 2007
- ME (Polymer Engineering) Syllabus Page 26
3. Handbook of Plastics Test Methods, G.V. Eves, J.A. Mead, M.M. Riky.
4. Volume 8 of ASTM Standards, BIS Standards.
5. Polymer Extrusion, Chris Rauwendal SPE, Hanser Publishers.
6. Polymer Missing and Extrusion Technology – Nich olas Cheremisinoff, Marcel Dekker 1987
7. Modeling Of Polymer Processing, Isayav, Hanser Publishers, 1991.
8. Plastics Waste Management, Mustafa.
9. Plastics Extrusion Technology – Hanser SPE, 199 6
10. Thermoforming – J.L. Throne, Hanser Publishers 1987
11. Blow Molding Handbook – Rosato, Hanser Publish ers 1987
12. Mixing and Compounding of Polymers: Theory and Practice, Ica Manas-Zloczower, Hanser Verlag, 2009.
13. Extrusion of Polymers: Theory and Practice, Chan I. Chung, Hanser Verlag, 01-Apr-2000
14. Rotational Molding of Plastics – R. J. Crawford, Research Studies Press Ltd.
15. Engineering with Polymers - Powell.

**Biomechanics**

BTMPE703B	PEC 5	Biomechanics	3-0-0	3 Credits
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<b>Teaching Scheme:</b> Lecture: 3 hrs/week	<b>Examination Scheme:</b> Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

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CO1	Explain various forces and mechanisms and define Newton's law of motion, work and energy, moment of inertia
CO2	Describe forces and stresses in different human joints
CO3	Discuss bio fluid mechanics in cardiovascular and respiratory system in human body
CO4	Differentiate between hard tissues and soft tissues
CO5	Understand concepts of implants and Identify different techniques used in biomechanics implants

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	2	1			1	1	1	1		1	1
CO2	2	2	2			1	2		1		1	1
CO3	2	2	2			1	1	1	1			1
CO4	1	1	1				1	1	1			1
CO5	1	1	2				1	1			1	1

### Course Contents:

#### Unit 1: Introduction

[07 Hours]

Review of principle of mechanics, vector mechanics-resultant forces of coplanar and non-coplanar and concurrent and non-concurrent forces, parallel forces in planes, equilibrium of coplanar forces, Newton's law of motion, work and energy, moment of inertia.

#### Unit 2: Biomechanics of Joints

[07 Hours]

Skeletal joints, forces and stresses in human joints, type of joints, biomechanical analysis of elbow, shoulder, spinal column, hip knee and ankle.

#### Unit 3: Bio-fluid Mechanics

[07 Hours]

Introduction, viscosity and capillary viscometer, Rheological properties of blood, laminar flow, cardiovascular and respiratory system.

#### Unit 4: Hard Tissues

[07 Hours]

Bone structure and composition, Mechanical properties of bones, cortical and cancellous bones, visco-elastic properties, Maxwell and Vigot model – Anisotropy

#### Unit 5: Soft Tissues and Biomechanics of Implant

[07 Hours]

Structure and functions of soft tissue: cartilage, tendon, ligament and muscle, Material properties of cartilage, tendon and ligament and muscle

**Biomechanics of Implant:** Specification for prosthetic joints, biocompatibility, requirement of biomaterial, characterization of different type of biomaterials, fixation of implants.

### Texts/References:

- Y. C. Fung, "Biomechanics: Mechanical properties of living tissues", Springer-Verlag, 2<sup>nd</sup> edition, 1993.
- D. J. Schneck, J. D. Bronzino, "Biomechanics: Principle and Applications", CRC Press, 2<sup>nd</sup> edition, 2000.



**Non-conventional Machining**

BTMPE703C	PEC5	Non-conventional Machining	3-0-0	3Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** Manufacturing Processes

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Classify Non-conventional machining processes.
CO2	Understand working principle and mechanism of material removal in various non-conventional machining processes.
CO3	Identify process parameters their effect and applications of different processes.
CO4	Summarized merits and demerits of non-conventional machining processes.
CO5	Explain the mechanism to design hybrid processes such as ELID grinding, EDCG, EDCM, etc.
CO6	Understand mechanism and working principle of micro machining using non-conventional processes.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	1	1	1	1				1		1
CO2	2	2	1		2	1	1			1		1
CO3	2	2	1	1	2	1	1			1		1
CO4	2	2	1		2	1	1			1		1
CO5	3	2	1	1	2	2	1			1		1
CO6	2	2	1	1	1	2	1			1		1

**Course Contents:**

**Unit 1: Introduction to Non-Conventional Machining Processes [07 Hours]**

An overview, Trends in manufacturing, Classification of Non-Conventional Machining processes.

**Unit 2: Chemical and Electrochemical Processes [07 Hours]**

Introduction, Types: CHM, ECM, Electrochemical grinding, electrochemical deburring, electrochemical honing, Mechanism of material removal, Process characteristics, Process parameters, Equipment and Tooling (maskants and etchants), Advantages, applications and limitations.

**Unit 3: Thermo-Electrical Processes [07 Hours]**

Electrical discharge machining, Electron beam machining, Ion beam machining, Plasma arc machining, Hot machining, Mechanism of material removal, Process characteristics, Process parameters, Equipment and Tooling, Advantages, applications and limitations.

**Unit 4: Mechanical Processes[07 Hours]**

Ultrasonic machining, Abrasive jet machining, Abrasive flow machining, Water Jet cutting, Mechanism of material removal, Process characteristics, Process parameters, Equipment and Tooling, Advantages, applications and limitations.

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### Unit 5: Laser Based Machining Processes and Hybrid Processes [07 Hours]

Types of lasers, Laser beam generation, Equipment and machining procedure, Process characteristics, Process parameters, Advantages and limitations of LBM, Applications.

#### Hybrid Processes

Concept, Mechanism of material removal, Process characteristics, Process parameters, Equipment and Tooling, classification, applications, advantages, Shaped tube electrolytic machining, Electrical discharge wire cutting, ELID grinding, Micro machining: Micro EDM, Micro ECM, Electro discharge chemical grinding (EDCG).

#### Texts:

1. P. C. Pande, H. S. Shan, "Modern Machining Process", Tata McGraw-Hill Publications, New Delhi, 1980.
2. V. K. Jain, "Advanced Machining Processes", Allied Publishers Pvt. Ltd., New Delhi, 2002.
3. P. K. Mishra, "Non-Conventional Machining", Narosa Publishing House, New Delhi, 2007

#### References:

1. P. C. Wellar, "Non-Traditional Machining Processes", SME, Michigan, 1984.
2. Gary F. Benedict, "Non-traditional Manufacturing Processes", Marcel Dekker, 1987.

### Additive Manufacturing

BTMPE703E	PEC5	Additive Manufacturing	3-0-0	4Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand the importance of Additive Manufacturing
CO2	Classify the different AM processes
CO3	Design for AM processes
CO4	Understand the applications of AM
CO5	Differentiate the post processing processes

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3	2	2	2	2	2					1
CO2	2	2	3	3	3	3	1					1
CO3	2	2	3	3	3		2					1
CO4	3	3	3	2	2	2	2					1
CO5	2	3	3	2	2	2	2					1

#### Course Contents:

### Unit 1: Introduction to Additive Manufacturing (AM)

[07 Hours]

Introduction to AM, AM evolution, Distinction between AM and CNC machining, Advantages of AM.

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**AM process chain:** Conceptualization, CAD, conversion to STL, Transfer to AM, STL file manipulation, Machine setup, build, removal and clean up, post processing.

**Classification of AM processes:** Liquid polymer system, discrete particle system, molten material systems, and solid sheet system.

### **Unit 2: Design for AM**

**[07 Hours]**

Motivation, DFMA concepts and objectives, AM unique capabilities, Exploring design freedoms, Design tools for AM, Part Orientation, Removal of Supports, Hollowing out parts, Inclusion of Undercuts and Other Manufacturing Constraining Features, Interlocking Features, Reduction of Part Count in an Assembly, Identification of markings/numbers etc.

### **Unit 3: Guidelines for Process Selection**

**[07 Hours]**

Introduction, selection methods for a part, challenges of selection, example system for preliminary selection, production planning and control

### **Unit 4: AM Applications**

**[07 Hours]**

Functional models, Pattern for investment and vacuum casting, Medical models, art models, Engineering analysis models, Rapid tooling, new materials development, Bi-metallic parts, Re-manufacturing. Application examples for Aerospace, defence, automobile, Bio-medical and general engineering industries

### **Unit 5: Post Processing of AM Parts and Future Directions of AM**

**[07 Hours]**

Support material removal, surface texture improvement, accuracy improvement, aesthetic improvement, preparation for use as a pattern, property enhancements using non-thermal and thermal techniques.

#### **Future Directions of AM**

Introduction, new types of products, employment and digipreneurship.

#### **Texts:**

1. Chua Chee Kai, Leong Kah Fai, "Rapid Prototyping: Principles and Applications", World Scientific, 2003.
2. Ian Gibson, David W. Rosen, Brent Stucker, "Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing", Springer, 2<sup>nd</sup> edition, 2010.

#### **References:**

1. Ali K. Kamrani, EmandAbouel Nasr, "Rapid Prototyping: Theory and Practice", Springer, 2006.
2. D. T. Pham, S. S. Dimov, "Rapid Manufacturing: The Technologies and Applications of Rapid Prototyping and Rapid Tooling", Springer, 2001.
3. Andreas Gebhardt, "Understanding Additive Manufacturing", Hanser Publishers, 2011.

## **Surface Engineering**

BTMPE703F	PEC5	Surface Engineering	3-0-0	3Credits
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<b>Teaching Scheme:</b> Lecture: 3 hrs/week	<b>Examination Scheme:</b> Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to

CO1	Learn the importance and need of surface engineering
CO2	Describe various surface cleaning and modification techniques
CO3	Understand the concepts of surface integrity
CO4	Compare various surface coating technologies
CO5	Select appropriate method of coating for a given application
CO6	Apply measurement techniques and carry out characterization of coated surfaces.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2		1							1		1
CO2	2				2							
CO3	2	2	1	2						1		
CO4	2				1	1		1		1		
CO5	2	2	1		1		1	1	1	1	1	
CO6	2	2	1	2	2			1	1	1		

**Course Contents:**

**Unit 1: Introduction**

**[07 Hours]**

Definition, Significance, Role of surface Engineering in creating high performance product, Functional characteristics of a surface, Nature of surfaces: Deformed layer, Beilby layer, chemically reacted layer, Physisorbed layer, Chemisorbed layer; Classification of Surface Engineering Techniques.

**Unit 2: Surface Preparation Techniques**

**[07 Hours]**

Factors affecting selection of cleaning process, Significance of surface preparation, Classification of cleaning processes, Chemical cleaning processes; Mechanical Processes; Substrate considerations, Surface contaminants or soils, Tests for cleanliness.

**Unit 3: Surface Integrity**

**[07 Hours]**

Definition, Importance, Surface alterations, Factors in Surface Integrity: Visual, Dimensional, Residual stress, Tribological, Metallurgical; Measuring Surface Integrity effects: Minimum and Standard data set, Macroscopic and microscopic examination.

**Unit 4: Surface Modification Techniques**

**[07 Hours]**

Classification, Thermal treatments: Laser and electron beam hardening, Mechanical treatments: Shot peening: Peening action, surface coverage and peening intensity, Types and sizes of media, Control of process variables, equipment;

**Ion Implantation:** Basic Principle, Advantages and disadvantages, equipment.

**Unit 5: Surface Coating Techniques and Characterization of Coatings [07 Hours]**

Thermal Spraying: Types and applications; Chemical Vapour Deposition: Principles, Reactions, Types and applications; Physical Vapour Deposition: Basic principle, Evaporation, Sputtering, Ion Plating, Applications; Electroplating: Principle of working and applications; Types of Coatings: Hard, Soft, Single layer, Multi-layer.

**Characterization of Coatings**

Physical characteristics and their measurements: Coating thickness, Surface Morphology and Microstructure. Mechanical properties and their Measurements: Hardness, Adhesion, Friction and Wear.

**References:**

1. ASM Handbook, "Volume 5: Surface Engineering", ASM International.
2. K. G. Budinski, "Surface Engineering for Wear Resistance", Prentice Hall.
3. T. Burakowski, T. Wierschon, "Surface Engineering of Metals: Principles, Equipment, Technologies", CRC Press.

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4. B. Bhushan, B. K. Gupta, "Handbook of Tribology: Materials, Coatings, and Surface Treatments", Tata McGraw Hill Publications.

ASM Handbook, "Volume 16: Machining", ASM International.

### Open Elective-III

#### Sustainable Development

BTMOE704A	OEC3	Sustainable Development	3-0-0	Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain the difference between development and sustainable development
CO2	Explain challenges of sustainable development and climate change
CO3	Explain sustainable development indicators
CO4	Analyze sustainable energy options
CO5	Understand social and economic aspects of sustainable development

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		2	3	3	3	2	2		2
CO2	1	1	3	1	2	3	3	3	2	2		2
CO3	2	1	1				3	2		1		2
CO4	3	3			2	3	3	2				1
CO5			3			2	3	2				1

#### Course Contents:

##### Unit 1: Introduction

[07 Hours]

Status of environment, Environmental, Social and Economic issues, Need for sustainability, nine ways to achieve sustainability, population, resources, development and environment.

##### Unit 2: Global Warming and Climate Change

[07 Hours]

Global Warming and climate Change since industrial revolution, Greenhouse gas emission, greenhouse effect, Renewable energy, etc.

##### Unit 3: Challenges of Sustainable Development and Global Environmental Issues [07 Hours]

Concept of sustainability, Factors governing sustainable development, Linkages among sustainable development, Environment and poverty, Determinants of sustainable development, Case studies on sustainable development, Population, income and urbanization Health care, Food, fisheries and agriculture, Materials and energy flows.

**Unit 4: Sustainable Development Indicators and Environmental Assessment [07 Hours]**

Need for indicators, Statistical procedures Aggregating indicators, Use of principal component analysis, Three environmental quality indices.

**Environmental Assessment**

National environmental policy act of 1969, Environmental Impact Assessment, Project categories based on environmental impacts, Impact identification methods, Environmental impact assessment process.

**Unit 5: Environmental Management and Social Dimensions [07Hours]**

Revisiting complex issues, Sector policies concerning the environment, Institutional framework for environmental management, Achievements in environmental management, People’s perception of the environment, Participatory development, NGOs, Gender and development, Indigenous peoples, Social exclusion and analysis.

**Texts:**

1. J. Sayer, B. Campbell, “The Science of Sustainable Development: Local Livelihoods and the Global Environment”, Biological Conservation, Restoration and Sustainability, Cambridge University Press, London, 2003.
2. J. Kirkby, P. O’Keefe, Timberlake, “Sustainable Development”, Earth scan Publication, London, 1993.
3. Peter P. Rogers, Kazi F. Jalal, John A. Boyd, “An introduction to sustainable development”, Glen Educational Foundation, 2008.

**References:**

1. Jennifer A. Elliott, “An introduction to sustainable development”. London: Routledge: Taylor and Francis group, 2001.
2. Low, N. “Global ethics and environment”, London, Rout ledge, 1999.
3. Douglas Muschett, “Principles of Sustainable Development”, St. Lucie Press, 1997.

**Entrepreneurship Development**

BTMOE704B	OEC 4	Entrepreneurship Development	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	enlarge the supply of entrepreneurs for rapid industrial development
CO2	Develop small and medium enterprises sector which is necessary for generation of employment
CO3	Industrialize rural and backward regions
CO4	Provide gainful self-employment to educated young men and women
CO5	Diversify the sources of entrepreneurship.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1									2			
CO2									2			
CO3											2	
CO4											2	3
CO5												3

**Course Contents:**

**Unit 1: Introduction to Entrepreneurship**

**[07 Hours]**

Evolution of the Concept of Entrepreneur Functions of Entrepreneur, Characteristics of an Entrepreneur, Types of Entrepreneur, Concept of Entrepreneurship, Growth of Entrepreneurship, Barriers of Entrepreneurship, Role of Entrepreneurship in India, Entrepreneurial Motivation, Major Entrepreneurial Competencies.

**Unit 2: Small Scale Industries (SSI)**

**[07 Hours]**

Characteristics of Small Scale Industry, Basis for Classification of Small Scale Industry: Resource Based, Demand Based, Ancillary, Subsidiary Based or Sub-Controlled Type, Technology Based etc. Government Policy for Small Scale Industry, Growth of SSI in Developing Countries, Role of National and State Agencies Providing Assistance To SSI's, Relationship between Small and Big Industries, Ownership Structure, Registration of SSI.

**Unit 3: Project Identification and Project Formulation**

**[07 Hours]**

Meaning of Project, Project Identification and Selection, Elements of Project Formulation, Concept and Significance of Project Formulation, Meaning, Significance and Contents of Project Report.

**Accounting for Small Enterprises:** Objective of Accounting, Accounting Process, Journal, Ledger, Preparation of Balance Sheet and Assessment of Economic Viability

**Unit 4: Project Appraisal**

**[07 Hours]**

Concept of Project Appraisal, Project Appraisal Methods, Cash Flows as Costs and Benefits, Payback Period, Average Rate of Return. Discounted Cash Flow Techniques, Working Capital Management, Cost of Capital, Financing of Enterprises, Project Sickness & Corrective Measures.

**Unit 5: Marketing Management**

**[07 Hours]**

Market Segmentation, Marketing Mix, and Packaging, Pricing Policy, Distribution Channels, and Govt. Purchases from SSIS.

**Laws Concerning Entrepreneur:** Income Tax Laws, Excise Duty, The Central Sales Tax Act, Professional Tax, Value Added Tax (VAT), Service Tax, The Workmen Compensation Act, The Minimum Wages Act, The Maternity Benefit Act, The Payment of Bonus Act

**Institutional Support**

Government Policies for Small Scale Entrepreneurs, Institutional Setup, District Industries Centers, Industrial Estates, SIDCO, NSIC, Directorate of Industries, Commercial Banks, New Entrepreneurial Development Agencies.

**Women Entrepreneurship:** Growth, Problems, Recent Trends.

**References:**

1. S. S. Khanka, "Entrepreneurial Development", S. Chand and Company Ltd.
2. C. B. Gupta, N. P. Srinivasan, "Entrepreneurship Development in India", S. Chand and Sons.
3. B. Badhai, "Entrepreneurship Development Programme", Mansell Publishing Ltd.
4. V. Desai, "Dynamics of Entrepreneurial Development and Management", Hindustan Publishing House.
5. David H. Holt, "Entrepreneurship", PHI Learning.
6. Roy Rajeev, "Entrepreneurship", Oxford University Press.



**Plant Maintenance**

BTMOE704C	OEC3	Plant Maintenance	3-0-0	3Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Objectives:** To exemplify different types of plants and its function and analyse the principles used in plants maintenance. To understand various basic aspects related to running of industry the safety methods in plants. This course provides problems based techniques related with location, layout, maintenance, replacement of machines, etc.

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Recognize and enlist probable failures in mechanical elements.
CO2	Dismantle, assemble and align mechanisms in sequential order for given assembly.
CO3	Compare maintenance practices like on-line, shut down, corrosion, productive and preventive maintenance.
CO4	Analyze economics of plants and list factors affecting the maintenance of a plant.
CO5	Correlate the linkages between different maintenance aspects and how they impact on overall maintenance effectiveness.
CO6	Analyze different maintenance techniques and select an appropriate technique for a particular plant.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		2	2		1	2	1	1	2			2
CO2	2			1	1	2	2					2
CO3	2	2	1	1	1		1	1	1			
CO4	1	1		2	1	2	1		2		1	2
CO5	2	2			1	2	2				1	2
CO6	1					1					1	1

**Course Contents:**

**Unit 1: Introduction**

Introduction to concept of maintenance, Type of maintenance; Preventive, Productive, corrective, online, shut down and their significance.

**Unit 2: Preventive Maintenance**

Preventive maintenance and its importance, Repair cycle, systematic recording, preventive maintenance, Programming and types of schedules, Manpower and machine planning, Lubrication methods and practice, Color code schedule.

**Unit 3: Online Maintenance and Shut down Maintenance**

On-line maintenance, attending to joints, Valves, Pumps and other equipment's leakages,



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Making shaft arrangement, stand-by unit, repairing damage to insulation, etc. without stopping the plant, attending faulty equipment, Fault finding and troubleshoots.

### **Shut down Maintenance**

Shut down maintenance, Economic aspects of timing, duration of Timing and duration of shut down maintenance, Execution by using PERT and CPM.

### **Unit 5: Maintenance of Mechanical Equipment**

Maintenance of major equipment like boiler, furnaces, kilns, shells and tube heat exchangers, pump and compressor, Towers, Cooling vessels, Valves piping.

### **Unit 6: Plant Condition Monitoring**

Plant condition monitoring systems, instrumentation, Data collection and analysis, life expectancy and maintenance scheduling. The economics of maintenance management.

### **Text:**

1. Lindley R. Hinggin, L.C. Morrow, "Maintenance Engineering Handbook", Tata McGraw Hill Book Company.

### **References:**

1. Duncan C. Richardson, PE, "Plant Equipment and Maintenance Engineering Handbook", McGraw Hill Education, New York, Chicago, 2014.

## **Open Elective-IV Engineering Economics**

BTMOE705A	OEC4	Engineering Economics	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Apply the appropriate engineering economics analysis method(s) for problem solving: present worth, annual cost, rate-of-return, payback, break-even, Benefit-cost ratio.
CO2	Evaluate the cost effectiveness of individual engineering projects using the methods learned and draw inferences for the investment decisions.
CO3	Compare the life cycle cost of multiple projects using the methods learned, and make a quantitative decision between alternate facilities and/or systems.
CO4	Compute the depreciation of an asset using standard Depreciation techniques to assess its impact on present or future value.
CO5	Apply all mathematical approach models covered in solving engineering economics problems: mathematical formulas, interest factors from tables, Excel functions and graphs. Estimate reasonableness of the results.
CO6	Examine and evaluate probabilistic risk assessment methods.
CO7	Compare the differences in economic analysis between the private and public sectors. Recognize the limits of mathematical models for factors hard to quantify.

CO8	Develop and demonstrate teamwork, project management, and professional communications skills
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**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1											3	
CO2											3	
CO3											3	
CO4											3	
CO5					3						3	
CO6											3	
CO7											3	
CO8									2		3	

**Course Contents:**

**Unit 1: Introduction to Economics**

**[07 Hours]**

Introduction to Economics: Flow in an economy, Law of supply and demand, Concept of Engineering Economics: Engineering efficiency, Economic efficiency, Scope of engineering economics - Element of costs, Marginal cost, Marginal Revenue, Sunk cost, Opportunity cost, Break-even analysis: V ratio, Elementary economic Analysis: Material selection for product Design selection for a product, Process planning.

**Unit 2: Value Engineering**

**[07 Hours]**

Make or buy decision, Value engineering: Function, aims, and Value engineering procedure. Interest formulae and their applications: Time value of money, Single payment compound amount factor, Single payment present worth factor, Equal payment series sinking fund factor, Equal payment series payment Present worth factor: equal payment series capital recovery factor:

Uniform gradient series annual equivalent factor, Effective interest rate, Examples in all the methods.

**Unit 3: Cash Flow**

**[07 Hours]**

Methods of comparison of alternatives: present worth method (Revenue dominated cash flow diagram), Future worth method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), Annual equivalent method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), rate of return method, Examples in all the methods.

**Unit 4: Replacement and Maintenance Analysis**

**[07 Hours]**

Replacement and Maintenance analysis: Types of maintenance, types of replacement problem, determination of economic life of an asset, Replacement of an asset with a new asset: capital recovery with return and concept of challenger and defender, Simple probabilistic model for items which fail completely.

**Unit 5: Depreciation and Evaluation of Public Alternatives**

**[07 Hours]**

Depreciation: Introduction, Straight line method of depreciation, declining balance method of depreciation, sum of the years digits method of depreciation, sinking fund method of depreciation/annuity method of depreciation, service output method of depreciation-

**Evaluation of Public Alternatives**

Introduction, Examples, Inflation adjusted decisions: procedure to adjust inflation, Examples on comparison of alternatives and determination of economic life of asset.

**Texts:**

1. PanneerSelvam R, "Engineering Economics", Prentice Hall of India Ltd, New Delhi, 2001.

**References:**

1. Chan S. Park, "Contemporary Engineering Economics", Prentice Hall of India, 2011.

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2. Donald G. Newman, Jerome P. Lavelle, "Engineering Economics and analysis", Engineering Press, Texas, 2010.
3. E. P. Degarmo, W. G. Sullivan and J. R. Canada, "Engineering Economy", Macmillan, New York, 2011.
4. Zahid A. Khan, "Engineering Economy", Dorling Kindersley, 2012

### Biology for Engineers

BTMOE705B	OEC 4	Biology for Engineers	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain origin of life and Evolution, Cells, Biomolecules-Lipids
CO2	Understand Biomolecules
CO3	Understand Cell structure and function and cell cycle
CO4	Explain Mendelian genetics
CO5	Understand and Explain DNA structure, DNA replication, Transcription, Translation

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		1		1			1		1
CO2	1	2	3		1		1			1		1
CO3	1	2	3		1		1			1		1
CO4	1	2	3		1		1			1		1
CO5	1	2	3		1		1			1		1

#### Course Contents:

##### Unit 1: Introduction

[07 Hours]

Origin of life and Evolution, Cells, Biomolecules-Lipids

##### Unit 2: Biomolecules

[07 Hours]

Carbohydrates, water, Amino acids and proteins, Enzymes, Nucleotides

##### Unit 3: Cell structure

[07 Hours]

Cell structure and function, Prokaryotes, Eukaryotes

##### Unit 4: Cell cycle

[07 Hours]

Cell division, mitosis, meiosis, culture growth,

##### Unit 5: Genetics and DNA

[07 Hours]

Mendelian genetics, genetic disorders, Mendelian inheritance principle, pedigree analysis, Non- Mendelian inheritance

**DNA**

Chromatin, DNA structure, DNA replication, Transcription, Translation.

**Texts:**

1. Arthur T. Johnson, “Biology for Engineers”, CRC Press.

**References:**

1. N. A. Campbell, J. B. Reece, “Biology”, International edition, Benjamin Cummings, New York, 7<sup>th</sup> edition or later, 2007 or later.
2. G. Karp, “Cell and Molecular Biology: Concepts and Experiments”, Wiley, New York, 7<sup>th</sup> edition, 2013.

**Intellectual Property Rights**

BTMOE705C	OEC4	Intellectual Property Rights	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	State the basic fundamental terms such as copyrights, Patents, Trademarks etc.,
CO2	Interpret Laws of copy-rights, Patents, Trademarks and various IP registration Processes.
CO3	Exhibit the enhance capability to do economic analysis of IP rights, technology and innovation related policy issues and firms commercial strategies.
CO4	Create awareness at all levels (research and innovation) to develop patentable technologies.
CO5	Apply trade mark law, copy right law, patent law and also carry out intellectual property audits.
CO6	Manage and safeguard the intellectual property and protect it against unauthorized use.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1											
CO2								1				
CO3		1						1				
CO4										1		
CO5	1							1				
CO6								2				

**Course Contents:**

**Unit 1: Introduction to Intellectual Property**

**[07 Hours]**

Introduction, types of intellectual property, international organizations, agencies and treaties, importance of intellectual

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property rights.

### **Unit 2: Trade Marks**

**[07 Hours]**

Purpose and function of trademarks, acquisition of trade mark rights, protectable matter, selecting and evaluating trade mark, trade mark registration processes.

### **Unit 3: Law of Copy Rights**

**[07 Hours]**

Fundamental of copy right law, originality of material, rights of reproduction, rights to perform the work publicly, copy right ownership issues, copy right registration, notice of copy right, international copy right law.

### **Unit 4: Law of Patents and Trade Secrets**

**[07 Hours]**

Foundation of patent law, patent searching process, ownership rights and transfer.

#### **Trade Secrets**

Trade secret law, determination of trade secret status, liability for misappropriations of trade secrets, protection for submission, trade secret litigation.

**Unfair competition:** Misappropriation right of publicity, false advertising.

### **Unit 5: New Development of Intellectual Property**

**[07 Hours]**

New developments in trade mark law; copy right law, patent law, intellectual property audits.

International overview on intellectual property, international trade mark law, copy right law, international patent law, and international development in trade secrets law.

#### **Texts:**

1. Deborah, E. Bouchoux, "Intellectual Property Right", Cengage learning.
2. Prabuddha Ganguli, "Intellectual property right: Unleashing the knowledge economy", Tata McGraw Hill Publishing Company Ltd.

#### **References:**

1. Ajit Parulekar, Sarita D'Souza, "Indian Patents Law-Legal and Business implications", Macmillan India Ltd., 2006.
2. B. L. Wadhwa, "Law related to patents, Trademarks, Copyrights, Designs and Geographical indications", Universal law Publishing Pvt. Ltd., India, 2000.
3. P. Narayanan, "Law of copyright and Industrial Designs", Eastern Law house, Delhi, 2010.

### **Production Engineering Lab –V**

BTPCL706	PCC16	Production Engg lab V	0-0-4	2 Credit
<b>Practical Scheme:</b>		<b>Examination Scheme:</b>		
Practical: 4 hrs/batch		Continuous Assessment: 60 Marks End Semester Exam: 40 Marks		

#### **List of Practical's/Experiments/Assignments (Any 5 from Group-A and Any 5 from Group-B):**

##### **Group-A (Mechatronics):**

1. Study and demonstration of various types of sensors
2. Speed control of various types of Electrical Motors
3. Minimum two circuits on Pneumatics to be developed on Pneumatic trainer kit
4. Minimum two circuits on Electro-Pneumatics to be developed on Electro- Pneumatic trainer kit

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5. Minimum two circuits on Hydraulics and Electro-hydraulics to be developed on Hydraulic trainer kit
6. Programming of Microprocessor and Microcontroller
7. Programming on PLC
8. Demonstration of Process control such as temperature, level, flow, etc. control using PID controller

### **Group-B (Tool Design Practice):**

1. Drawing and Design of Single Point Tool.
2. Design of Drill Jig (Assembly & Bill of Material)
3. Design of Milling Fixture (Assembly & Bill of Material)
4. Design and Drawing of two Drilling / Reaming jigs. (Details of at least one Sheet showing Manufacturing Drawing with Tolerances, Material Specification and Heat Treatment)
5. Design of Broach.
6. Design Multi impression forging Die.
7. Design of Press Tool.
8. Design Bending and Drawing Dies.
9. Design of Simple Two Plate Injection Moulds.
10. Assignments based on the Topics Covered in the Theory Course.

### **SEMESTER VII Mini Project**

BTTP707	Mini Project	PROJ-6	0L-0T-6P	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Practical: 6 hrs/week	Continuous Assessment: 30 Marks Mid Semester Exam: -- End Semester Exam: 20 Marks

### **IT – 3**

BTPI608 (IT – 3)	IT – 3 Evaluation	PROJ-7	0L-0T-0P	1 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Practical: -- hrs/week	Continuous Assessment: -- Mid Semester Exam: -- End Semester Exam: 100 Marks

### **SEMESTER VIII**

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### Project

BTTP801/ BTPI801	Project / Internship	PROJ-8	0L-0T-16P	8 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Practical: 16 hrs/week	Continuous Assessment: 60 Marks Mid Semester Exam: -- End Semester Exam: 40 Marks

- BTTP707 Mini Project and BTTP801/ BTPI801 Project /Internship are independent and allotment will also be done independently in respective semester.
- BTTP707 Mini Project will be done in-house only.
- Evaluation of both will be done independently as per the time schedule in AC.
- In case student(s) choose in-house project, it may be an extension of the Mini Project, however, Mini Project should be completed in all respect in semester VII itself.